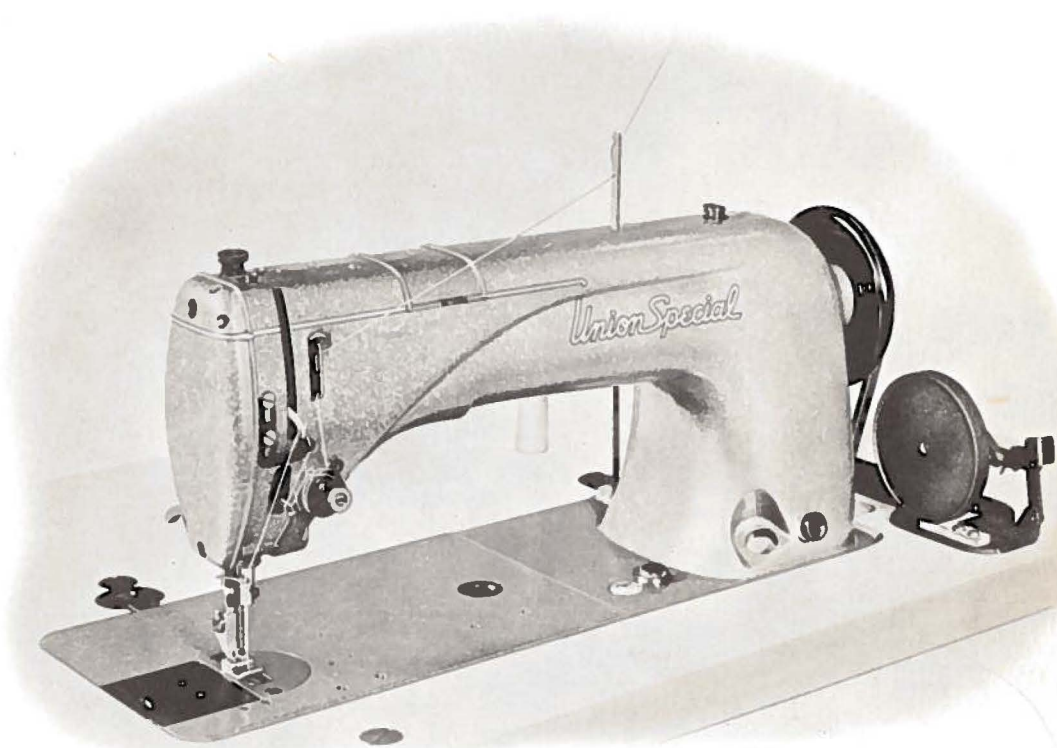


FINEST QUALITY

Union Special[®]
LEWIS • COLUMBIA

**INDUSTRIAL
SEWING
MACHINES**

**CLASS
61900**



**LIST OF PARTS FOR STYLES
61900A 61900B**

**CATALOG
T108L**

**Second
Edition**

Union Special **MACHINE COMPANY**
CHICAGO

From the library of: Superior Sewing Machine & Supply LLC

Catalog No. T108 L

LIST OF PARTS

CLASS 61900

Styles

61900 A

61900 B

The parts listed in this catalog are
furnished at list prices for repairs only.

Second Edition

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Union Special
MACHINE COMPANY
INDUSTRIAL SEWING MACHINES
CHICAGO

Printed in U.S.A.

IDENTIFICATION OF MACHINES

Each Union Special machine is identified by a Style number which is stamped into the name plate on the machine.

Machines similar in construction are grouped by a class number, which contains no letters. Example: "61900". Letters suffixed to a class number indicates the standard Style of a machine. Example: "61900 A". Letter "Z" is reserved as a suffix to the standard Style identification to specify machine is of "Special" construction. Example: "61900 AZ".

APPLICATION OF CATALOG

This catalog applies specifically to the standard Styles of machines as listed herein. It can also be applied with discretion to some Special machines in Class 61900. All references to direction, such as left and right, front and back, etc., are taken from the operator's position while seated at the machine. Operating direction of hand-wheel is toward the operator.

STYLES OF MACHINES IN CLASS 61900

Streamlined Flat Bed Lockstitch Machine, Single Needle, Light, Medium and Heavy Duty, Needle Feed and Drop Feed, Rotary Hook, Horizontal Hook Shaft, Push Button Stitch Regulator, One Reservoir Enclosed Automatic Lubricating System for Main Driving Mechanism, Separate Reservoir for Automatic Lubrication of Rotary Hook, Upper Left Head Mechanism Manually Lubricated, Maximum Work Space to Right of Needle Bar 11 3/8 Inches.

61900 A For miscellaneous plain seaming operations on light and medium weight work, 1 9/64 inch needle bar travel. Type 183GNS or 183GPS needle.

61900 B For miscellaneous plain seaming operations on medium to medium heavy weight work, 1 13/64 inch needle bar travel. Type 180GNS or 180GPS needle.

Note: For number necessary to complete the Styling of a 61900 A or 61900 B, refer to Pages 4 and 5. The number indicates a certain sewing combination - presser foot, throat plate and feed dog.

NEEDLES

Each Union Special needle has both a type number and a size number. The type number denotes the kind of shank, point, length, groove, finish and other details. The size number stamped on the needle shank, denotes the largest diameter of the blade measured in thousandths of an inch across the eye. Collectively, the type number and size number represent the complete symbol.

To have orders promptly and accurately filled, forward the empty package, a sample needle, or the type and size number should be given. See description on packages. A complete order would read as follows: "1000 Needles, Type 183GNS, Size 032".

The type numbers of the needles recommended for each style of machine covered by this catalog are given in the machine style description. Other needles are available, but the ones indicated are those recommended to produce the most satisfactory results. The type numbers of the recommended needles, together with their descriptions, and the sizes available are listed below:

Type No.	Description and Sizes
180GNS	Round shank, round point, lockstitch, short length, ball eye, single groove, struck groove, short spot, ball point, chromium plated - sizes 032, 036, 040, 044, 048, 054, 060.
180GPS	Round shank, round point, lockstitch, short length, ball eye, single groove, struck groove, short spot, chromium plated - sizes 028, 032, 036, 040, 044, 048, 054, 060.
183GNS	Round shank, round point, lockstitch, extra short length, ball eye, single groove, struck groove, short spot, ball point, chromium plated - sizes 029, 032, 036, 040, 044.
183GPS	Round shank, round point, lockstitch, extra short length, ball eye, single groove, struck groove, short spot, chromium plated - sizes 029, 032, 036, 040, 044.

Selection of proper needle size should be determined by size of thread used. Thread should pass freely through needle eye in order to produce a good stitch formation.

For best results, use only genuine Union Special needles in the operation of these machines. They are packaged under our brand name *Union Special* which is backed by a reputation for producing highest quality needles for more than three-quarters of a century.

IDENTIFYING PARTS

Where the construction permits, each part is stamped with its part number. On some smaller parts, and on those where construction does not permit, an identification letter is stamped in to distinguish the part from similar ones.

All part numbers represent the same part, regardless of the catalog in which they appear.

STYLE NUMBERS NECESSARY TO COMPLETE STYLING OF 61900 A & B

(AFTER EACH STYLE NUMBER IS LISTED THE PRESSER FOOT, THROAT PLATE AND FEED DOG MAKING UP THE SPECIFIC STYLE. WHERE MORE THAN ONE PART NUMBER IS SHOWN FOR A SPECIFIC STYLE, ONLY ONE WILL BE FURNISHED WITH EACH MACHINE. IN ALL CASES, THE STYLE NUMBER WILL BE LISTED AND THE PRESSER FOOT, FEED DOG AND THROAT PLATE MUST ALSO BE LISTED ON S. R.)

<u>STYLE NUMBER</u>	<u>PRESSER FOOT</u>	<u>FEED DOG</u>	<u>THROAT PLATE</u>	<u>STITCH RANGE</u>
1	61920 L	61926 D	*61928 B	12-16
2	L475 A	61926 D	*61928 B	12-16
2-A	L440 A			
2-B	61920 M			
3	61920 B	61926	*61928	11-18
3-A	L475 A			
4	61927 A	61926 A	*61928 A	11-18
4-A	61320 P			
4-B	61420 R			
4-C	61920 B			
5	61420 BT	61905 B-063 or 073 or 083	61924 B	7-18
5-A	L440 A			
6	61920 F	61905 F-063 or 073	61924 C	7-18
7	61920 J	61926	*61928	11-18
7-A	L471 A			
7-B	L484 A			
8	61920 B	61905 J-063	61924 J	7-18
9	61920 J	61905 J-063	61924 J	7-18
9-A	L471 A			
10	61920 A	61905 C-073 or 083	61924 C	7-18
10-A	L475 A			
11	61920 C	61905 C-073 or 083	61924 C	7-18
12	L475 A	61905 K-073 or 083	61924 K	7-18
12-A	61920 A			
12-B	61320 P			
13	61920 J	61905 E-073	61924 E	7-18
14	61920 J	61905 G-073 or 083	61924 G	7-18
15	61920 A	61905 B-063	61924 B	7-18
16	L447 A	61905 J-063	61924 J	7-18
17	61920 N	61926 D	*61928 B	12-16
18	61420 BT	61926	*61928	11-18
18-A	61920 C			
19	L310 A	61926	*61928	11-18
20	61320 P	61905 E-073	61924 E	7-18
20-A	61420 BT			
20-B	L440 A			

* Needle hole in throat plate (.053 needle slot)

<u>STYLE NUMBER</u>	<u>PRESSER FOOT</u>	<u>FEED DOG</u>	<u>THROAT PLATE</u>	<u>STITCH RANGE</u>
21	L484 A	61926 C	*61928 B	12-16
21-A	L475 A			
21-B	61920 L			
21-C	61420 BU			
22	61920 M	61926 C	*61928 B	12-16
23	61420 BU	61926 H	#61928 H	9-18
23-A	L475 A			
24	61420	61905 K-073 or 083	61924 K	7-18
25	61420 BT	% L345 A	61924 E	7-18
26	61920 B	61905 C-073 or 083	61924 C	7-18
27	61920 B	61926 C	*61928 B	12-16
28	61920 B	61905 E-073	61924 E	7-18
28-A	61920 A			
29	61420 BT	61905 J-063	61924 J	7-18
30	61920 L	61926	*61928	11-18
30-A	61920 A			
31	61420 AP	61926	*61928	11-18
31-A	61920 M			
32	L447 A	61926	*61928	11-18
33	61920 M	61926 E	*61928 C	12-16
34	61920 B	L441 A	*61928	11-18
35	61920 M	61926 F	*61928 C	12-16
36	61420 BV	61926 C	*61928 B	12-16
36-A	61420 BY			
37	61420 BT	61926 D	*61928 B	12-16
38	61920 L	61905 J-063	61924 J	7-18
76	L460 A	61926 A	*61928 A	11-18
77	L427 A	61926	*61928	11-18
78	61220 K	61905 H-063 or 083	61924 H	7-18
79	L393 A	61926 B	# L394 A	6-10
80	L391 A	61926 B	# L392 A	6-10
81	L393 A	61926 B	* L429 A	6-10
82	L391 A	61926 B	* L429 A	6-10
83	L347 A	61926 A	*61928 A	11-18
84	L377 A	L379 A	† L378 A	12-18
85	61220 K	L401 A	† L400 A	7-18
86	L129 A	L401 A	† L400 A	7-18
86-A	61420 H			
87	61920 D	61926 D	*61928 B	12-16
88	61920 G	61926 G	%61928 G	10-25
89	61920 K	61405 AC	%61928 K	10-25

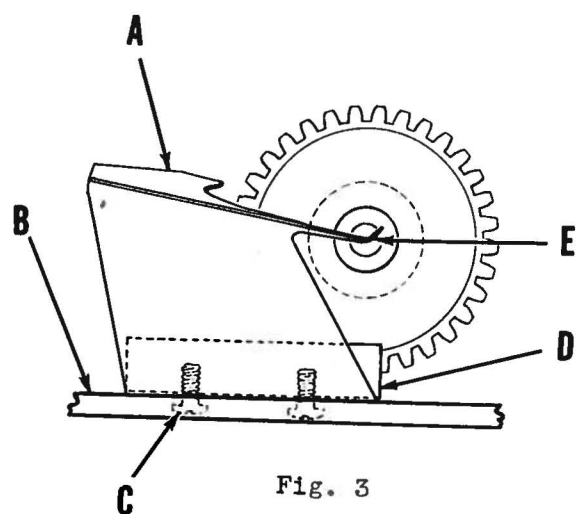
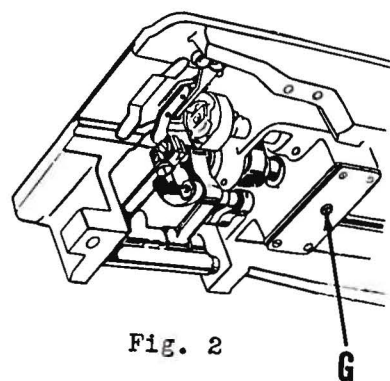
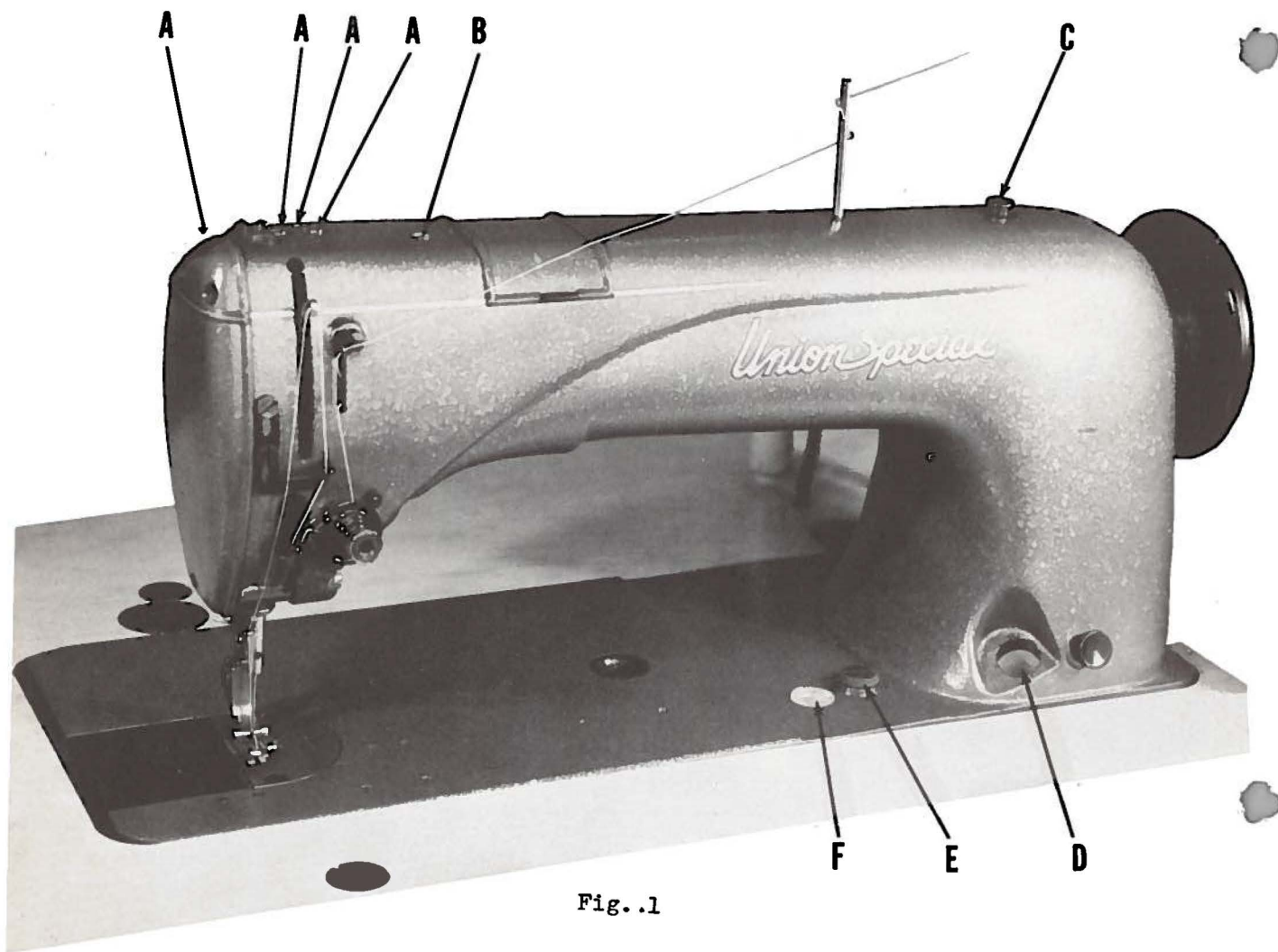
% Needle hole in feed dog (.063 hole)

* Needle hole in throat plate (.053 needle slot)

Needle hole in throat plate (.073 needle slot)

† Needle hole in throat plate (.063 needle slot)

NOTE: Style No. 88 is actually 29480 CM and Style No. 89 is actually 29480 CN.



TERMS

Prices are strictly net cash and subject to change without notice. All shipments are forwarded at the buyer's risk f. o. b. shipping point. Parcel Post shipments are insured unless otherwise directed. charge is made to cover the postage and insurance.

LUBRICATION

Before starting to operate, be sure to remove the vent hole plug from the right side of the hook shaft gear case. This plug is used during shipment only, to prevent oil leakage through the vent hole. Then lubricate machine thoroughly in accordance with instructions and run slowly for several minutes to distribute the oil to the various parts. Full speed operation can then be expected without damage.

RECOMMENDED OILS

Use a straight mineral oil of a Saybolt viscosity of 200 to 250 seconds at 100° Fahrenheit in hook oil reservoir, feed driving shaft gear case, and hook shaft gear case. This is equivalent to Union Special oil specification No. 83.

Stainless water white straight mineral oil of the same viscosity as that described in the preceding paragraph, can be used in the hook oil reservoir. The stainless oil is Union Special specification No. 86.

Oils conforming to specification No. 83 or No. 86 may also be used in the manually oiled places.

On machines with serial number prior to No. 695863, the siphon which removes the excess oil from the sewing head must be primed. This is accomplished by removing the small screw located on the rear of the machine approximately 13/16 inch to the right of the center line of the presser bar and slightly below the presser foot hand lifter lever.

With a pump type oil can, force a liberal amount of oil into the screw hole, replacing the screw immediately. The siphon is now primed and will not require further attention unless the machine is stored either upside down or on end.

A full regular oil can may be used if a pump type can is not available.

Fill main reservoir through the oil cup (C) in the top of the machine. This oil level should be checked from time to time and kept between the lines on the gauge (D) in front of the machine.

With the needle bar at the top of its stroke, oil holes (A and B, Fig. 1) in the top of the machine twice daily.

The hook oil reservoir is drained when machine leaves factory and must be filled before starting to operate. It is filled at plug screw (E). Its level should be checked twice daily and kept between the lines of the gauge (F).

The hook shaft gear case is filled before shipment with a sufficient volume of oil to bring the level up to the plug screw hole (G, Fig. 2) in gear case cover when machine is tilted back against rest pin. Remove plug screw and check level of oil about every six months.

CAUTION! Do not use a compound oil in the hook oil reservoir, feeding drive shaft gear case, or hook shaft gear case, as these oils separate and froth.

Lubrication of the mechanism below the bed plate is automatically accomplished through the feed driving shaft which is tubular. Oil is introduced into the shaft at the gear end by means of an oil distributing plate (A, Fig. 3) which is secured to the large gear case cover (B) by means of two screws (C) and retaining block (D).

Should it ever become necessary to remove any of the parts from the gear case, it is imperative that the adjustment of the oil distributing plate be checked very carefully. This can be done by removing the large plug screw at right end of the gear housing and looking through the hole. The low point of the oil distributing plate must be even with or slightly below the center of the shaft (E) and just touching it. This is a very important adjustment, as the functioning of the automatic lubrication of the lower part of the machine depends upon it.

CLASS 61900 (Page 1)

RECOMMENDED STYLE NUMBERS FOR SPECIFIC OPERATIONS

ARTICLE AND OPERATION	STYLE NUMBER	PRESSER FOOT	FEED DOG	THROAT PLATE	REMARKS
BAGS, Plastic Clothing, Shoe and Damper					
Binding	79	L393 A	61926 B	# L394 A	
	80	L391 A	61926 B	# L392 A	
Hemming	33	61920 M	61926 E	*61928 C	
BLOUSES					
Runstitch collars	1	61920 L	61926 D	*61928 B	
Piece front facings and attach facings	1	61920 L	61926 D	*61928 B	
Hem right and left front facings	35	61920 M	61926 F	*61928 C	
Edgestitch right and left front facings and collar	83	L347 A	61926 A	*61928 A	
Attach collar	7	61920 J	61926	*61928	
COATS, Children's					
∞ Make liner, make darts, join shoulders, set sleeves, close sleeve and sides.	21-B	61920 L	61926 C	*61928 B	
Make collar and cuffs	21-B	61920 L	61926 C	*61928 B	
Seam, gore, join side seams, sew darts and plaits and join shoulders	27	61920 B	61926 C	*61928 B	
Attach lining to sleeves and front facings	27	61920 B	61926 C	*61928 B	
COATS, Ladies' Car					
Make lining, join sleeves, shoulders and side and back seams	1	61920 L	61926 D	*61928 B	
	37	61420 BT	61926 D	*61928 B	
Sew knit wristlets and collar to lining	8	61920 B	61905 J-063	61924 J	
Set pockets, make darts, sew knit facing to pocket backs	8	61920 B	61905 J-063	61924 J	
	21-B	61920 L	61926 C	*61928 B	
Set sleeves, close sleeves, attach collar, sew lining to front facings	8	61920 B	61905 J-063	61924 J	
	38	61920 L	61905 J-063	61924 J	
Edgestitch front and collar	33	61920 M	61926 E	*61928 C	

ARTICLE AND OPERATION	STYLE NUMBER	PRESSER FOOT	FEED DOG	THROAT PLATE	REMARKS
COATS, Boy's Sport					
Make lining, gore sleeves, set sleeves, close shoulders and side seams	1	61920 L	61926 D	*61928 B	
Make collar, gore sleeves, join shoulders and set pockets	21-B	61920 L	61926 C	*61928 B	
	27	61920 B	61926 C	*61928 B	
Attach lining to front facings, seam back, close sleeves and side seam	21-B	61920 L	61926 C	*61928 B	
Edgestitch front and collar	33	61920 M	61926 E	*61928 C	
COATS, Sport and Suit					
Seam sleeves, elbow seams, sleeve linings, seam back, side seams, front facings to lining, pocket facings	3-A	L475 A	61926	*61928	
	1	61920 L	61926 D	*61928 B	
6 Hem yoke lining	1	61920 L	61926 D	*61928 B	
COATS, Men's Top and Overcoats					
Make lining and back yoke	1	61920 L	61926 D	*61928 B	
Close and cord elbow seams and underarm seams	21-A	L475 A	61926 C	*61928 B	
	21-C	61420 BU			
	21-B	61920 L			
Sew lining and tape to vent	21-A	L475 A	61926 C	*61928 B	
	21-B	61920 L			
Close back seam, side seams and cord stitch	21-A	L475 A	61926 C	*61928 B	
	21-B	61920 L			
Edgestitch front lapels and collar	36	61420 BV	61926 C	*61928 B	
	36-A	61420 BY			
	21-B	61920 L			

Needle hole in throat plate (.073 needle slot)

* Needle hole in throat plate (.053 needle slot)

CLASS 61900 (Page 3)

ARTICLE AND OPERATION	STYLE NUMBER	PRESSER FOOT	FEED DOG	THROAT PLATE	REMARKS
COATS, Town and Country					
Make quilted lining, gore sleeves, join shoulders, attach front facings to lining	12	L475 A	61905 K-073 or 083	61924 K	
	12-A	61920 A			
Quilt lining to undercollar	12	L475 A	61905 K-073 or 083	61924 K	
	12-A	61920 A			
Runstitch collar	12	L475 A	61905 K-073 or 083	61924 K	
	12-A	61920 A			
Runstitch pocket flaps	12	L475 A	61905 K-073 or 083	61924 K	
	12-A	61920 A			
Sew facings to pockets	12	L475 A	61905 K-073 or 083	61924 K	
	12-A	61920 A			
Attach welt to right and left fronts	12	L475 A	61905 K-073 or 083	61924 K	
	12-A	61920 A			
Attach pockets and flaps	12	L475 A	61905 K-073 or 083	61924 K	
	12-A	61920 A			
CORSETS					
Topstitch bra cups	7-B	L484 A	61926	*61928	
Attach lace and netting to bra cups	3	61920 B	61926	*61928	
Join cups	3	61920 B	61926	*61928	
Close stay pocket, join lining	3	61920 B	61926	*61928	
Join stay panel to front panel	3	61920 B	61926	*61928	
Join bodice to front	3	61920 B	61926	*61928	
Join elastic to gore panel	3	61920 B	61926	*61928	
Join back and yoke pieces	3	61920 B	61926	*61928	
Join front, back and yoke to gore panel	3	61920 B	61926	*61928	
DRESSES, House					
Attach front facings, join shoulders	1	61920 L	61926 D	*61928 B	
Set pockets	7	61920 J	61926	*61928	
Sew on zipper and bottom facings	18	61420 BT	61926	*61928	
Attach rick-rack to fronts	32	L447 A	61926	*61928	
Attach facing to side	7	61920 J	61926	*61928	
Finish collar facing	32	L447 A	61926	*61928	
Sew in darts	32	L447 A	61926	*61928	

ARTICLE AND OPERATION	STYLE NUMBER	PRESSER FOOT	FEED DOG	THROAT PLATE	REMARKS
DRESSES, Uniform					
Close end of collar	32	L447 A	61926	*61928	
Attach pockets	7	61920 J	61926	*61928	
Attach right and left front facings	1	61920 L	61926 D	*61928 B	
Sew collar down	7	61920 J	61926	*61928	
JACKETS					
Runstitch collar, cuffs and flaps	10	61920 A	61905 C-073	61924 C	
	10-A	L475 A			
	12-A	61920 A	61905 K-073 or 083	61924 K	
	12	L475 A			
Attach collar and cuffs	10	61920 A	61905 C-073 or 083	61924 C	
	10-A	L475 A			
	12-A	61920 A	61905 K-073 or 083	61924 K	
	12	L475 A			
Sew down collar and cuffs	13	61920 J	61905 E-073	61924 E	
	14	61920 J	61905 G-073 or 083	61924 G	
11 Gore sleeves, close sleeves, side seam, set sleeves, shoulder joining	11	61920 C	61905 C-073	61924 C	
	12-A	61920 A	61905 K-073 or 083	61924 K	
Set pockets	10	61920 A	61905 C-073	61924 C	
Hem bottom	10-A	L475 A	61905 C-073	61924 C	
	11	61920 C			
	12-A	61920 A	61905 K-073 or 083	61924 K	
Edge stitch fronts	10	61920 A	61905 C-073	61924 C	
	10-A	L475 A			
	12-A	61920 A	61905 K-073 or 083	61924 K	
	12-B	61320 P			
Attach zippers	20	61320 P	61905 E-073	61924 E	
	20-A	61420 BT			
	20-B	L440 A			
JACKET LININGS, Rayon and Sateen					
Shoulder joining, gore sleeves, piece back panel, close sides and sleeves, set sleeves	1	61920 L	61926 D	*61928 B	
	25	61420 BT	L345 A	61924 E	

* Needle hole in throat plate (.053 needle slot)

CLASS 61900 (Page 5)

ARTICLE AND OPERATION	STYLE NUMBER	PRESSER FOOT	FEED DOG	THROAT PLATE	REMARKS
OUTERWEAR, Infant's					
Make lining, seam sleeves, sides and back	1	61920 L	61926 D	*61928 B	
Make collar flaps and topstitch	27	61920 B	61926 C	*61928 B	
Gore panels, topstitch panel, side seam	21-B	61920 L	61926 C	*61928 B	
Attach lining to front facings, attach collar, attach lining to bottom, close sleeves	21-B	61920 L	61926 C	*61928 B	
Attach waistband and stitch facings down	21-B	61920 L	61926 C	*61928 B	
PAJAMAS, Ladies' Woven					
Runstitch collar with piping	84	L377 A	L379 A	† L378 A	
Sew on front facings	1	61920 L	61926 D	*61928 B	
Attach pockets	7	61920 J	61926	*61928	
Attach waistband	7	61920 J	61926	*61928	
	7-A	L471 A	61926	*61928	
Topstitch band	7	61920 J	61926	*61928	
PAJAMAS, Men's					
Runstitch collar	1	61920 L	61926 D	*61928 B	
	3	61920 B	61926	*61928	
Attach pockets	7	61920 J	61926	*61928	
Attach collar	1	61920 L	61926 D	*61928 B	
Stitch down collar	9	61920 J	61905 J-063	61924 J	
	7	61920 J	61926	*61928	
Hem cuffs	78	61220 K	61905 H-063	61924 H	
PANTS, Work					
Front and hip pocket facings	21-B	61920 L	61926 C	*61928 B	
	7	61920 J	61926	*61928	
Set and cord front pockets	21-B	61920 L	61926 C	*61928 B	
Hang front pockets	22	61920 M	61926 C	*61928 B	
	21-B	61920 L	61926 C	*61928 B	
	23	61420 BU	61926 H	#61928 H	
Set hip pockets	78	61220 K	61905 H-063	61924 H	
	86	L129 A	L401 A	† L400 A	
	86-A	61420 H			

CLASS 61900 (Page 6)

ARTICLE AND OPERATION	STYLE NUMBER	PRESSER FOOT	FEED DOG	THROAT PLATE	REMARKS
PANTS, Work (Continued)					
Attach waistband	23	61420 BU	61926 H	#61928 H	
	23-A	L475 A			
Topstitch left fly	1	61920 L	61926 D	*61928 B	
	23	61420 BU	61926 H	#61928 H	
	23-A	L475 A			
Topstitch waistband	24	61420	61905 K-073 or 083	61924 K	
	23	61420 BU	61926 H	#61928 H	
	21-B	61920 L	61926 C	*61928 B	
PANTS, Boy's Dress					
Pocket facings, set front pockets	1	61920 L	61926 D	*61928 B	
Topstitch left fly	34	61920 B	L441 A	*61928	
Attach waistband to fronts, close seat seam	34	61920 B	L441 A	*61928	
Topstitch waistband	21	L484 A	61926 C	*61928 B	
	21-B	61920 L			
PANTS, Dress and Slacks (Including Wash and Wear)					
Front and hip pocket facings	1	61920 L	61926 D	*61928 B	
	7	61920 J	61926	*61928	
Set and cord front pockets	2	L475 A	61926 D	*61928 B	
	1	61920 L			
Attach right and left fly	1	61920 L	61926 D	*61928 B	
	21-B	61920 L	61926 C	*61928 B	
	17	61920 N	61926 D	*61928 B	
Attach waistband	2-A	L440 A	61926 D	*61928 B	
	1	61920 L			
Side seam and inseam	2	L475 A	61926 D	*61928 B	
	1	61920 L			
Topstitch left fly	18	61420 BT	61926	*61928	

* Needle hole in throat plate (.053 needle slot)

† Needle hole in throat plate (.063 needle slot)

Needle hole in throat plate (.073 needle slot)

CLASS 61900 (Page 7)

ARTICLE AND OPERATION	STYLE NUMBER	PRESSER FOOT	FEED DOG	THROAT PLATE	REMARKS
ROBES, Ladies'					
Bind collar and cuffs, front panels and bottom	81	L393 A	61926 B	* L429 A	
	82	L391 A			
Hem bottom	31	61420 AP	61926	*61928	
	31-A	61920 M			
Sew collar down	9	61920 J	61905 J-063	61924 J	
	9-A	L471 A			
SHIRTS, Dress and Sport					
Runstitch collar	1	61920 L	61926 D	*61928 B	1/4 inch margin
	3	61920 B	61926	*61928	3/16 inch margin
Topstitch collar	4	61927 A	61926 A	*61928 A	1/16 inch margin
	4-A	61320 P			1/8 inch margin
	4-B	61420 R			3/32 inch margin
	4-C	61920 B			3/16 inch margin
	1	61920 L	61926 D	*61928 B	1/4 inch margin
	2-B	61920 M			1/4 inch margin
14 Attach collar band	5	61420 BT	61905 B-063	61924 B	
	5-A	L440 A			
	2-B	61920 M	61926 D	*61928 B	
Join shoulders	6	61920 F	61905 F-063	61924 C	
	87	61920 D	61926 D	*61928 B	
Topstitch collar band	7	61920 J	61926	*61928	
	7-B	L484 A			
Attach collar (first operation)	1	61920 L	61926 D	*61928 B	
Stitch down collar (second operation)	7	61920 J	61926	*61928	
	7-B	L484 A			
Runstitch cuffs	2-B	61920 M	61926 D	*61928 B	
	1	61920 L			
	3	61920 B	61926	*61928	
Topstitch cuffs	4	61927 A	61926 A	*61928 A	
	1	61920 L	61926 D	*61928 B	
Hem bottom	76	L460 A	61926 A	*61928 A	1/8 inch hem
Hem button front	2-B	61920 M	61926 D	*61928 B	
Attach facing to left front	2-B	61920 M	61926 D	*61928 B	
Quilt collar band	1	61920 L	61926 D	*61928 B	
Set pockets	7	61920 J	61926	*61928	
Hem top of pockets	7	61920 J	61926	*61928	
Attach sleeve facings (continuous)	85	61220 K	L401 A	† L400 A	

CLASS 61900 (Page 8)

ARTICLE AND OPERATION	STYLE NUMBER	PRESSER FOOT	FEED DOG	THROAT PLATE	REMARKS
SHIRTS, Knit Sport					
Attach front facings	8	61920 B	61905 J-063	61924 J	
Runstitch cuffs and collar	8	61920 B	61905 J-063	61924 J	
Attach and stitch down collar and cuffs	9	61920 J	61905 J-063	61924 J	
Set pockets	9	61920 J	61905 J-063	61924 J	
SHIRTS, Work and Heavy Sport					
Runstitch and topstitch collar and cuffs	11	61920 C	61905 C-073	61924 C	1/4 inch margin
	10	61920 A			1/4 inch margin
	12-A	61920 A	61905 K-073 or 083	61924 K	1/4 inch margin
Attach collar and cuffs	10	61920 A	61905 C-073	61924 C	
	12-A	61920 A	61905 K-073 or 083	61924 K	
Sew down collar and cuffs	13	61920 J	61905 E-073	61924 E	
	14	61920 J	61905 G-073 or 083	61924 G	
Attach collar band	15	61920 A	61905 B-063	61924 B	
Hem work shirt	19	L310 A	61926	*61928	
	77	L427 A			
SHORTS and SLACKS, Ladies'					
Attach facings to pockets	27	61920 B	61926 C	*61928 B	
Attach pockets	28-A	61920 A	61905 E-073	61924 E	
Attach and close pockets	27	61920 B	61926 C	*61928 B	
Attach elastic to waistband and finish band	26	61920 B	61905 C-073	61924 C	
	23	61420 BU	61926 H	#61928 H	
SHORTS, Men's Woven					
Form right and left fly	7	61920 J	61926	*61928	
	7-B	L484 A			
French band hem	18	61420 BT	61926	*61928	
	2-B	61920 M	61926 D	*61928 B	
Attach waistband	3	61920 B	61926	*61928	

* Needle hole in throat plate (.053 needle slot)

† Needle hole in throat plate (.063 needle slot)

Needle hole in throat plate (.073 needle slot)

CLASS 61900 (Page 9)

ARTICLE AND OPERATION		STYLE NUMBER	PRESSER FOOT	FEED DOG	THROAT PLATE	REMARKS
SKIRTS, Ladies' Cotton and Wool Make bows, sew lining to back, attach waistband and stitch down band		1	61920 L	61926 D	*61928 B	
SLIPS, Cotton and Woven Synthetic Material Topstitch right and rear side panels		7-B	L484 A	61926	*61928	
SNOW SUITS, Children's Lined Make liner, attach sleeves, seat seam, side and center seam Attach hood, hood lining, cuffs and anklets		1	61920 L	61926 D	*61928 B	
		12	L475 A	61905 K-073	61924 K	
		12-A	61920 A			
Edgestitch fronts		33	61920 M	61926 E	*61928 C	
16	SWEATERS, Ladies' Cardigan Attach button and buttonhole facings	16	L447 A	61905 J-063	61924 J	
SWIM SUITS, Ladies' Woven Make shoulder straps		18	61420 BT	61926	*61928	
		18-A	61920 C			
Close back seam		30	61920 L	61926	*61928	
		30-A	61920 A			
SWIM SUITS, Ladies' Knit Sewing bra lining to fronts		28	61920 B	61905 E-073	61924 E	
		28-A	61920 A			
		29	61420 BT	61905 J-063	61924 J	
Seam bra lining		1	61920 L	61926 D	*61928 B	
Make shoulder straps		18	61420 BT	61926	*61928	
Join lining and trunks		1	61920 L	61926 D	*61928 B	
Close bra darts		1	61920 L	61926 D	*61928 B	
Close top of swim suit		1	61920 L	61926 D	*61928 B	

* Needle hole in throat plate (.053 needle slot)

The following is a numerical list of the parts used in this machine. Quantities, part numbers, and descriptions are given. Following the parts list are photographs of some of the major parts.

Amt.	Part No.	Description	Amt.	Part No.	Description	Amt.	Part No.	Description
1	18	Nut for 61984 C	1	L447 A	Presser Foot	1	22564 F	Screw for 61413 G
1	PI 18	Pin for oil siphon felt	1	L460 A	Presser Foot	1	22565 D	Adjusting Screw for L391 A, L393 A, 61920 C
1	20	Washer for 61984 C	1	L471 A	Presser Foot			
1	25 B	Screw for L347 A	1	L475 A	Presser Foot			
1	28 B	Screw for 61430 AP	1	L484 A	Presser Foot	1	22565 E	Adjusting Screw for 61420 BU, 61420 BV, 61920 L, 61920 M, 61920 N
4	30-56 Blk.	Wood Plug for 61432	2	531	Screw for 61248 H			
			1	605	Screw for 61430 AK			
			1	643-194	Oil Tube for 61982			
1	50-552 Blk.	Plug for feed driving shaft	1	652 B-20	Lock Washer for 61366 C	2	22569 B	Screw for 61982
						3	22569 C	Screw for 61394 Z
1	50-558 Blk.	Plug for bed	1	660-142	Spring Collar Pin for 61368 A	3	22569 H	Set Screw for 61208 B
1	50-567 Blk.	Oil Sight Gauge for 61394 AJ	1	660-168	Knee Pad for 21664	1	22570 A	Screw for 61271
			1	660-201	Felt Plug for siphon	4	22570 A	Screw for 61282 A
1	50-568 Blk.	Oil Sight Gauge	1	660-209	Felt Disc for siphon	6	22570 A	Screw for 61382 J
			1	660-225	Needle Bearing for feed driving eccentric connecting rod	2	22570 A	Screw for 61394 Q
1	50-692 Blk.	Air Vent for feed drive shaft	1	660-226	Needle Bearing for 61984 B	1	22570 B	Set Screw for 61391 C
			1	660-257	Washer for 22730	3	22574	Screw for 61321 J
1	57 WB	Nipper Spring Plate	1	666-20	Oil Wick for head cover	2	22585 A	Screw for 61351 J
1	57 WC	Nipper Spring for 61900 A	1	666-104	Oil Wick for main shaft bushing housing	2	22596 D	Adjusting Screw for 61391 C
1	57 WD	Nipper Spring Screw	1	666-126	Oil Wick for 61293	1	22597 A	Screw for 61445
2	HA61 D	Screw for 61264	1	666-127	Oil Wick for 61393 C	1	22597 A	Screw for 62262
2	HA61 D	Screw for 61264 A	1	666-139	Oil Wick for 61985	1	22597 A	Screw for 61251 D
1	69 H	Washer for 22635 B-20	1	666-166	Oil Drain Jar	1	22597 E	Set Screw for 61492 A
2	69 FD	Screw for 21661 D, 21664	2	666-173	Oil Wick for 29126 CZ, 61255 H, 61322 B	1	22635 B-20	Screw for 61377 W
2	69 FD	Screw for 21665				1	22712 F	Screw for 61368 F
1	73 A	Screw for 61430 AJ	1	666-174	Felt Wick for 61994 B	4	22716 A	Screw for 61210 B
1	HA73 B	Screw for 61430 AN	1	666-196	Felt Wick for 61993 D	1	22716 A	Screw for 61414 C
1	73 C	Screw for 61430 AM	1	666-201	Felt Plug for siphon	3	22716 H	Screw for 61411 A
2	74 E	Plug Screw for 61982	1	666-209	Felt Disc for siphon	1	22729 A	Screw for 61377 N
1	88	Screw for 161	1	719	Screw for 61437 C	1	22730	Plug Screw for hook shaft gear case
2	88	Screw for 61242	1	6042 A	Thrust Washer for 61377 J	1	22738	Plug Screw for head
1	88	Screw for 61438 A	2	8372 A	Washer for 61391 C	1	22738	Screw for oil siphon
1	88 B	Screw for 51773	1	9937	Nut for 22874 F	2	22738	Screw for 61230 A-1/8
1	88 D	Screw for 61439 A	1	15037 A	Nut for 22845 D	2	22738	Screw for 61430 P
2	89	Spot Screw for 61244	1	15438 C	Nipper Spring for 61900 B	1	22738	Screw for 61994 B
1	89	Spot Screw for 61492	1	15872 F	Spring for 61366 A	1	22742	Screw for 61414 A
2	90	Screw for 61336 Y	1	21212	Oil Siphon Connection	1	22743	Plug Screw for feed driving shaft
2	91 A	Screw for 61273	1	21388	Locking Ring	1	22757 C	Screw for 61255 H
1	93	Screw for 61414 A	1	21393 E	Wrench	1	22758 B	Screw for 61267
1	93 A	Screw for 61246 A	1	21393 F	Drip Pan	1	22760 A	Screw for 61477 B
1	95	Screw for 61949	1	21660 C	Oil Drain Clamp Spring	1	22764 B	Time Spot Screw for 61437 A
2	95	Screw for 61984	1	21661 D	Knee Lifter Assembly	2	22768	Screw for feed dog
2	95	Screw for 61984 A	1	21661 P	Knee Lifter Rocker Shaft Stop (69 FD)	1	22768 A	Needle Set Screw
1	96	Spot Screw for 61949	1	21661 C	Knee Lifter Rocker Shaft	1	22768 B	Screw for 61959
1	96 A	Screw for 61341 C	1	21663 C	Knee Lifter Plate Rod	1	22775	Screw for presser foot
2	109	Tension Disc for 29475 AA or 29475 AC	1	21664	Knee Lifter Plate (69 FD)	1	22775 A	Screw for feed dog height adjustment
			2	21665	Knee Lifter Rocker Shaft Connection (69 FD)	1	22799 M	Hand Lifter Screw Pin
2	109	Tension Disc for 61477	1	21665 C	Knee Lifter Rocker Shaft Connection Arm	1	22802 A	Screw for 61449 F
1	L129 A	Presser Foot	2	22504 D	Screw for 61985 D	1	22817 A	Stud for 61468
1	138	Screw for 62282 B	1	22528	Screw for 61439	1	22839	Screw for 61985 F
1	161	Collar for 61445 (88)	2	22537	Screw for 61421 A	1	22840 A	Adjusting Screw for L129 A, 61420 H, 61420 BT
1	226	Screw for 61430 BB	1	22539 D	Plug Screw for base	2	22845 G	Feed Link Stud
1	L310 A	Presser Foot	1	22562 B	Screw for 61255	2	22846 M-12	Screw for 61449 E
1	L345 A	Feed Dog (22768)	3	22564 B	Screw for 61437 C	2	22846 Q-16	Screw for 61477
1	L347 A	Presser Foot	1	22564 B	Screw for 62271 F	1	22863 B	Screw for 61374, 61374 A
2	376	Screw for throat plate	2	22564 E	Screw for 61414 C, 61415	1	22874 F	Adjusting Screw for Tension Assembly
1	L377 A	Presser Foot				1	22875	Screw for 61468
1	L378 A	Throat Plate (376)				1	22878	Screw for 61477
1	L379 A	Feed Dog (22768)				1	22880	Screw for 61377 Y
1	L391 A	Presser Foot				1	22880	Screw for 61449 E
1	L392 A	Throat Plate (376)				2	22884	Spot Screw for 61391 C
1	L393 A	Presser Foot				2	22884	Screw for 61260 A
1	L394 A	Throat Plate (376)				2	22884	Screw for 61360
1	L400 A	Throat Plate (376)				2	22884	Screw for 61360 G
1	L401 A	Feed Dog (22768)				2	22884 A	Set Screw for 61391 C
1	L427 A	Presser Foot				1	22890	Screw, left thread, for 61466 A
1	L429 A	Throat Plate (376)				1	22892	Screw for 61458
1	L440 A	Presser Foot						
1	L441 A	Feed Dog (22768)						

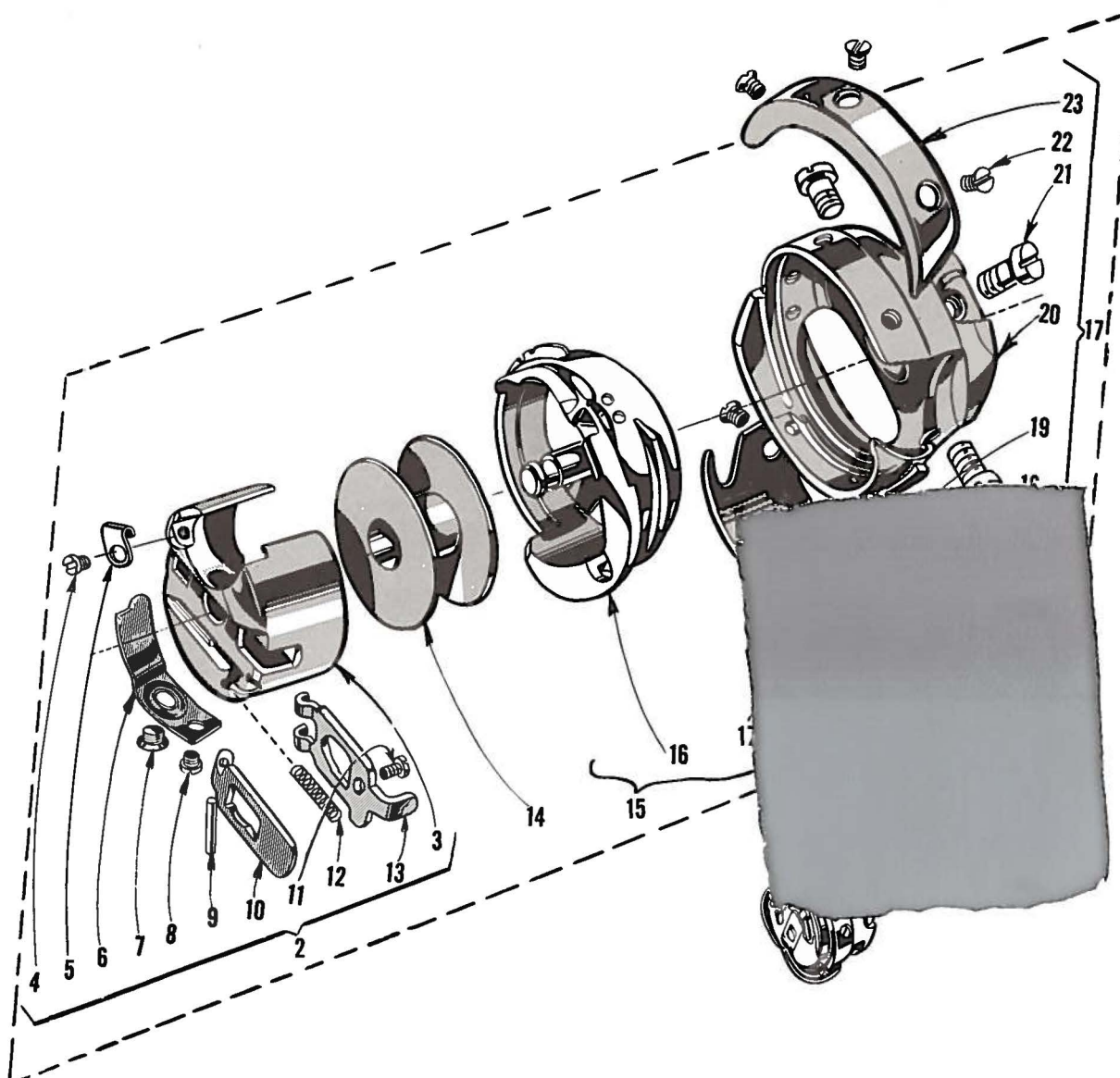
Amt.	Part No.	Description	Amt.	Part No.	Description	Amt.	Part No.	Description
2	22894 E	Screw for 61236 G	1	61256 G	Presser Spring Washer	1	61341 D	Hook Shaft Bushing, right
1	22894 E	Screw for 61985 A	1	61260 A	Feed Driving Shaft Gear (22884)	1	61341 G	Hook Shaft Oil Seal Washer
2	22894 J	Screw for 61443	1	61261 A	Feed Driving Shaft Intermediate Gear	2	61341 J	Thrust Washer for 61244
1	22894 W	Set Screw for 61959	1	61263	Bushing for 61261 A	1	61348 A	Stitch Regulating Shaft
1	29126 BS	Feed Drive Eccentric Assembly	1	61264	Intermediate Gear Shaft Collar, right (HA61 D)	1	61351 C	Thrust Washer for 61351 Q
1	29126 CZ	Needle Feed Drive Eccentric Assembly	1	61264 A	Intermediate Gear Shaft Collar, left (HA61 D)	1	61351 J	Frame Take-up Thread Eyelet (22585 A)
1	29474 G	Rotating Hook Assembly	1	61265	Hand Lifter (22799 M)	38	61351 K	Needle Bearing Roller
1	29475 AA	Tension Post Assembly for 61900 B	1	61267	Lifter Lever Link (22758 B)	1	61351 Q	Take-up Lever Assembly
1	29475 AC	Tension Post Assembly for 61900 A	1	61267 G	Lifter Lever Spring Pin	1	61356	Presser Spring
1	29475 AJ	Bed Slide Assembly	1	61271	Frame Needle Thread Eyelet (22570 A)	1	61360	Main Shaft Driving Gear (22884)
1	29475 AP	Take-up Thread Wire Assembly	1	61272	Needle Thread Guide Pin	1	61360 G	Feed Driving Shaft Collar (22884)
1	29480 CM	Automatic Chain Cutter Assembly, 7/32 inch margin to right of needle	1	61273	Bed Slide Spring (91 A)	1	61366 C	Lifter Lever Extension Stud (652 B-20)
1	29480 CN	Automatic Chain Cutter Assembly, 9/32 inch margin to right of needle	1	61282 A	Hook Shaft Gear Housing Cover (22570 A)	1	61368	Lifter Lever Connecting Rod for 61368 A
1	51242 M	Washer for 22802 A	1	61282 D	Gasket for 61382 J	1	61368 A	Lifter Lever Extension Stud and Lifter Lever Connecting Rod, complete (61366 C, 61368)
1	51294 N	Oil Siphon Connection	1	61282 E	Gasket for 61282 A	1	61368 F	Lifter Lever Bell Crank Roller (22712 F)
1	51430 F	Nut for 22565 E	1	61292 C	Nut for 29475 AA, AC	1	61374	Machine Hinge Plate, right (22846 Q-16)
1	51430 F	Nut for 22565 D	1	61292 C	Nut for 61477	1	61374 A	Machine Hinge Plate, left (22846 Q-16)
1	51430 F	Nut for 22840 A	1	61292 G	Tension Release Pin	2	61375	Machine Hinge Stud
1	51773	Collar for 61985 B (88 B)	1	61292 H	Tension Release Washer	4	61376 G	Felt Pads for table tops
1	51930	Spring for L471 A, L475 A, 61220 K, 61920 A, 61920 B, 61920 D, 61920 F	2	61293 N	Plug for bed	1	61377 A	Base for 61477
1	60038 G	Bearing Sleeve for 61984 C	1	61320 P	Presser Foot	1	61377 J	Bobbin Winder Pulley Shaft (22878)
1	61208 B	Rotating Hook (22569 N)	1	61321 J	Handwheel for 61421 (22574)	1	61377 N	Bobbin Winder Trip Latch (22729 A)
1	61210 B	Hook Thread Deflector (22716 A)	1	61321 L	Hub Washer for 61421	1	61377 W	Bobbin Winder Pulley Brake, leather
1	61212	Bobbin for 29474 G	1	61322 B	Main Shaft	1	61377 Y	Bobbin Winder Pulley
1	61216	Bobbin Case Latch Hinge Pin	1	61330	Shank for L310 A, L440 A, 61420 AP, 61920 A, 61920 F	1	61378	Machine Rest Pin
1	61216 N	Bobbin Case Latch Spring	2	61330 B-29	Hinge Pin for L391 A, 61220 K, 61920 B	1	61382 J	Feed Driving Gear Housing Cover (22570 A)
1	61220 K	Presser Foot	1	61330 B-29	Hinge Pin for 61920 G	1	61391 C	Main Shaft Counterweight (22570 B, 22880, 22884 A)
1	61230 A-1/8	Scroll for L460 A (22738)	1	61330 B-31	Hinge Pin for L377 A, L440 A, L447 A, L471 A, 61420 BT	1	61392 F-9	Tension Spring for 29475 AC
1	61230 C	Scroll Pin for L460 A	1	61330 B-35	Hinge Pin for L129 A, L393 A, L475 A, 61420 H, 61920 A, 61920 C, 61920 D, 61920 F	1	61392 F-14	Tension Spring for 29475 AA, 61477
1	61230 S	Shank for 61920 D	1	61330 B-39	Hinge Pin for L310 A	1	61393 C	Oil Tube for take-up lever (666-127)
1	61230 AK	Spring for L440 A	2	61330 B-39	Hinge Pin for 61920 K	1	61394 L	Oil Reservoir
1	61233 N	Feed Lift Link	1	61330 AC	Shank for L447 A, L475 A, 61220 K	1	61394 M	Securing Screw
2	61235	Feed Bar Shaft	1	61330 AD	Bottom for 61220 K	1	61394 P	Gasket for 61394 AC
1	61236	Feed Rocker	1	61330 AH	Shank for L129 A, L391 A, L393 A, 61420 H, 61420 BT, 61920 C	1	61394 Q	Oil Distributing Plate
1	61236 G	Feed Rocker Shaft (22894 E)	1	61330 AN	Yielding Section for L471 A	2	61394 R	Oil Distributing Plate Retaining Block (22570 A)
1	61242	Hook Shaft Collar (88)	1	61330 AP	Shank for L471 A	1	61394 Z	Gasket for 61394 Q, 61994 A
1	61244	Hook Shaft Pinion Gear (89)	2	61336 U	Feed Rocker Shaft Bushing	1	61394 AA	Hook Oil Reservoir End Cover (22569 C)
1	61245 G	Stitch Regulating Plunger Locking Insert	1	61336 Y	Feed Rocker Oil Wick (90)	1	61394 AC	Gasket for 61394 Z
1	61246 A	Stitch Regulating Plunger Lever (93 A)	1	61340 C	Hook Shaft	1	61394 AE	Hook Oil Reservoir Filler Hole Plug
2	61248 H	Stitch Regulating Shaft Collar (531)	1	61341 C	Hook Shaft Bushing, left (96 A)	2	61394 AF	Main Reservoir Oil Filler Cup
1	61251 D	Take-up Lever Pin (22597 A)	1					Hook Oil Reservoir Gasket, left
1	61252	Take-up Lever Link	1					
1	61252 J	Take-up Lever Crank Pin for 61900 A	2					
1	61255	Needle Bar Connection (22562 B)	1					
1	61255 H	Needle Bar Link (22757 C)	1					

Amt.	Part No.	Description	Amt.	Part No.	Description	Amt.	Part No.	Description
1	61394 AJ	Hook Oil Reservoir	1	61432 A	Feed Driving Shaft	1	61477 E	Spring for 61477
1	61396 F	Hook Shaft Oil			for 61900 B (22743)	1	61490	Main Shaft Bushing
		Metering Insert	1	61432 B	Feed Driving Shaft			and Housing, right
1	61405 AC	Feed Dog for			Bushing, right	1	61490 A	Main Shaft Bushing
		29480 CN	1	61432 C	Feed Driving Shaft			for 61490
1	61407 B	Hook, Thread			Bushing, left	1	61490 A	Main Shaft Bushing,
		Retainer, Thread	1	61432 D	Feed Driving Shaft			left
		Deflector and			Oil Retaining	1	61492	Tension Post (89)
		Bobbin Case			Bushing, right	1	61492 A	Tension Post Socket
		Holder Assembly	1	61432 E	Feed Driving Shaft			(22597 E, 22863 B)
		for 29474 G			Oil Retaining	1	61494 N	Priming Tube
1	61407 C	Hook, Thread			Bushing, left			Grommet
		Retainer and Thread	1	61434	Feed Bar (89,	1	61494 U	Washer for 61394 L
		Deflector Assembly			22775 A, 22845 D)	1	61902	Bed Slide
1	61411 A	Hook Thread	1	61434 G	Washer for feed			
		Retainer (22716 H)			bar link stud	1	61905 B-	Feed Dog (22768)
1	61413 E	Bobbin Case	1	61437 A	Feed Driving		063	
		Assembly for			Eccentric Timing	1	61905 B-	Feed Dog (22768)
		29474 G			Collar (22764 B)		073	
1	61413 F	Bobbin Case for	1	61437 B	Feed Driving	1	61905 B-	Feed Dog (22768)
		61413 E			Eccentric Pivot Pin		083	
1	61413 G	Bobbin Case Eyelet	1	61437 C	Feed Driving	1	61905 C-	Feed Dog (22768)
		(22564 F)			Eccentric Retaining		073	
1	61414	Bobbin Case Holder			Housing (719,	1	61905 C-	Feed Dog (22768)
		for 29474 G			22564 B)		083	
1	61414 A	Bobbin Case Holder	1	61437 E	Feed Driving	1	61905 E-	Feed Dog (22768)
		Positioning Finger			Eccentric for		073	
		(93, 22742)			29126 BS	1	61905 F-	Feed Dog (22768)
1	61414 C	Tension Spring for	1	61438 A	Feed Driving		063	
		61413 E (22716 B,			Eccentric	1	61905 G-	Feed Dog (22768)
		22564 E)			Connection Rod		073	
1	61415	Bobbin Case Latch	1	61439	Feed Dog Holder	1	61905 G-	Feed Dog (22768)
		(22564 E)			(22528)		083	
1	61415 A	Bobbin Case Latch	1	61439 A	Feed Dog Holder	1	61905 H-	Feed Dog (22768)
		Lever			Support (88 D)		063	
1	61420	Presser Foot	1	61443	Hook Shaft Driving	1	61905 H-	Feed Dog (22768)
1	61420 H	Presser Foot			Gear (22894 J)		083	
1	61420 R	Presser Foot	1	61445	Stitch Regulating	1	61905 J-	Feed Dog (22768)
1	61420 AP	Presser Foot			Plunger (22597 A)		063	
1	61420 BT	Presser Foot	1	61447	Stitch Regulating	1	61905 K-	Feed Dog (22768)
1	61420 BU	Presser Foot			Plunger Lever		073	
1	61420 BV	Presser Foot	1	61447	Spring	1	61905 K-	Feed Dog (22768)
1	61420 BY	Presser Foot			Stitch Regulating		083	
1	61421	Handwheel, complete	1	61449	Eccentric (61449 A)	1	61917	Needle Bar
		for #1 "V" or round			Cork Friction Disc	1	61920 A	Presser Foot
		belt (22537)			for 61449	1	61920 B	Presser Foot
1	61421 A	Pulley Hub (22537)	1	61449 A	Stitch Regulating	1	61920 C	Presser Foot
1	61430 P	Scroll for L427 A			Thrust Spring	1	61920 D	Presser Foot
		(22738)	1	61449 B	Stitch Regulating	1	61920 F	Presser Foot
1	61430 Y	Bottom for 61420 BT			Thrust Spring	1	61920 G	Presser Foot for
1	61430 AA	Shank for 61420 BU,	1	61449 E	Stitch Regulating			29480 CM
		61420 BV, 61920 L,			Pawl Collar	1	61920 J	Presser Foot
		61920 M			(22845 G, 22880)	1	61920 K	Presser Foot for
1	61430 AB	Bottom for 61420 BU	1	61449 F	Stitch Regulating			29480 CN
1	61430 AC	Bottom for 61420 BV			Pawl (22802 A,	1	61920 L	Presser Foot
1	61430 AE	Shank for 61920 K			51242 M)			Presser Foot
1	61430 AG	Shank for 61920 G	1	61449 H	Stitch Length	1	61920 M	Presser Foot
1	61430 AH	Spring for 61430 AR			Indicator Window	1	61920 N	Presser Foot
1	61430 AJ	Spring for 61430 AL	1	61451 C	Thrust Washer for	1	61924 B	Throat Plate (376)
		(73 A)			take-up lever			Throat Plate (376)
1	61430 AK	Spring Guide for	1	61453	Tension Take-up	1	61924 C	Throat Plate (376)
		61920 G, 61920 K			Spring	1	61924 E	Throat Plate (376)
		(605)	1	61457	Presser Bar	1	61924 G	Throat Plate (376)
1	61430 AL	Yielding Section for			Presser Spring	1	61924 H	Throat Plate (376)
		61920 G, 61920 K	1	61457 B	Regulator	1	61924 J	Throat Plate (376)
1	61430 AM	Adjusting Pin for			Bushing, Presser	1	61924 K	Throat Plate (376)
		61920 G, 61920 K	1	61457 C	Bar, lower			Feed Dog (22768)
		(73 C)			Presser Bar	1	61926	Feed Dog (22768)
1	61430 AN	Chain Cutter,	1	61458	Connection (22892)	1	61926 A	Feed Dog (22768)
		marked "G", for			Lifter Lever		61926 B	Feed Dog (22768)
		61920 K	1	61466 A	(15872 F, 22890)	1	61926 C	Feed Dog (22768)
1	61430 AP	Chain Cutter,			Lifter Lever Bell	1	61926 D	Feed Dog (22768)
		marked "H", for	1	61468	Crank (22817 A,	1	61926 E	Feed Dog (22768)
		61920 G			22874 F)		61926 F	Feed Dog (22768)
1	61430 AR	Adjustment Slide			Needle Thread Guide	1	61926 G	Feed Dog for
		for 61920 G,	1	61470	Bobbin Winder			29480 CM
		61920 K	1	61477	Assembly, complete	1	61926 H	Feed Dog (22768)
1	61430 AS	Bottom for 61420 BY			Bobbin Winder	1	61927 A	Presser Foot
1	61430 AT	Shank for 61420 BY	1	61477 A	Frame Assembly			Throat Plate (376)
1	61430 BB	Spring for 61420 BU,			Trip Latch	1	61928 A	Throat Plate (376)
		61420 BV, 61420 BY,	1	61477 B	Assembly for	1	61928 B	Throat Plate (376)
		61920 L, 61920 M			61477	1	61928 C	Throat Plate (376)
		(226)	1	61477 C	Tension Bracket			Throat Plate for
1	61432	Feed Driving Shaft	1	61477 D	Hinge Pin for	1	61928 G	29480 CM
		for 61900 A (22743)			61477	1	61928 H	Throat Plate (376)
						1	61928 K	Throat Plate for
								29480 CN
						1	61930 A	Bottom for 61920 A
						1	61930 B	Bottom for 61920 B

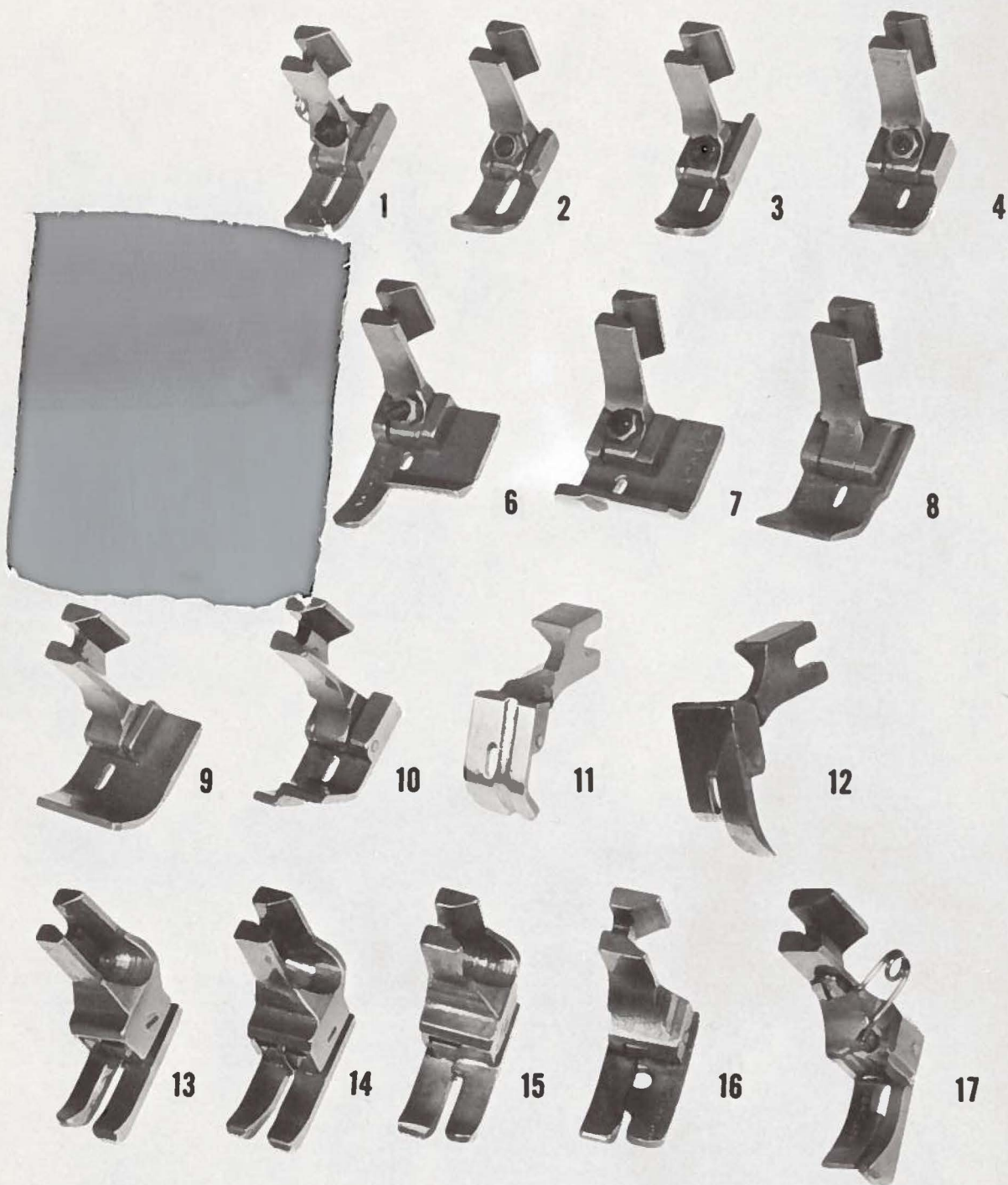
Amt.	Part No.	Description	Amt.	Part No.	Description	Amt.	Part No.	Description
1	61930 C	Bottom for 61920 C	1	61984	Needle Feed Drive Eccentric (95)	1	61985 G	Bushing for needle bar frame rocker shaft, left
1	61930 D	Bottom for 61920 L	1	61984 A	Needle Bearing Retaining Collar (95)	1	61985 H	Bushing for needle bar frame rocker shaft, right
1	61930 E	Bottom for 61920 M	1	61984 B	Needle Feed Drive Eccentric Bearing	1	61985 J	Needle Bar Frame Pivot Adjusting Bushing
1	61930 J	Shank for 61920 B	1	61984 C	Needle Feed Drive Eccentric Connecting Stud (18, 20)	1	61993 B	Oil Tube for main shaft bushing, left
1	61930 K	Bottom for 61920 D	1	61985	Needle Bar Frame (666-139)	1	61993 D	Oil Tube for needle bar and take-up lever
1	61930 L	Yielding Section for 61920 D	1	61985 A	Needle Bar Frame Pivot Stud (22894 E)	1	61994	Oil Siphon
1	61930 M	Bottom, marked "U", for 61920 G	1	61985 B	Needle Bar Frame Rock Shaft	1	61994 A	Oil Siphon Bracket
1	61930 N	Bottom, marked "V", for 61920 K	1	61985 D	Needle Bar Frame Rock Shaft Connecting Link (22504 D)	1	61994 B	Oil Siphon Tube (22738)
1	61930 P	Shank for 61920 N	1	61985 F	Needle Bar Frame Rock Shaft Driving Lever (22517)	1	62262	Intermediate Gear Shaft (22597 A)
1	61949	Stitch Length Indicator (95, 96)				1	62271 F	Needle Thread Nipper Base
1	61952	Take-up Lever Crank Pin for 61900 B				1	62282 B	Spring for 61982 B (138)
1	61953 A	Thread Take-up Wire				1	63494 B	Plastic Plug
1	61959	Presser Bar Guide (22768 B, 22894 W)						
1	61982	Head Cover (74 E, 643-194, 22569 B)						
1	61982 B	Top Cover						
2	61982 C	Top Cover Hinge Pin						
4	61982 D	Top Cover Hinge Pin						

NOTE: Numbers in parentheses following parts description indicate the screws, nuts, etc., used to attach or hold these parts. For a more detailed description on the presser feet, throat plates and feed dogs, refer to the copy opposite the picture plates showing these items.

ROTATING HOOK ASSEMBLY

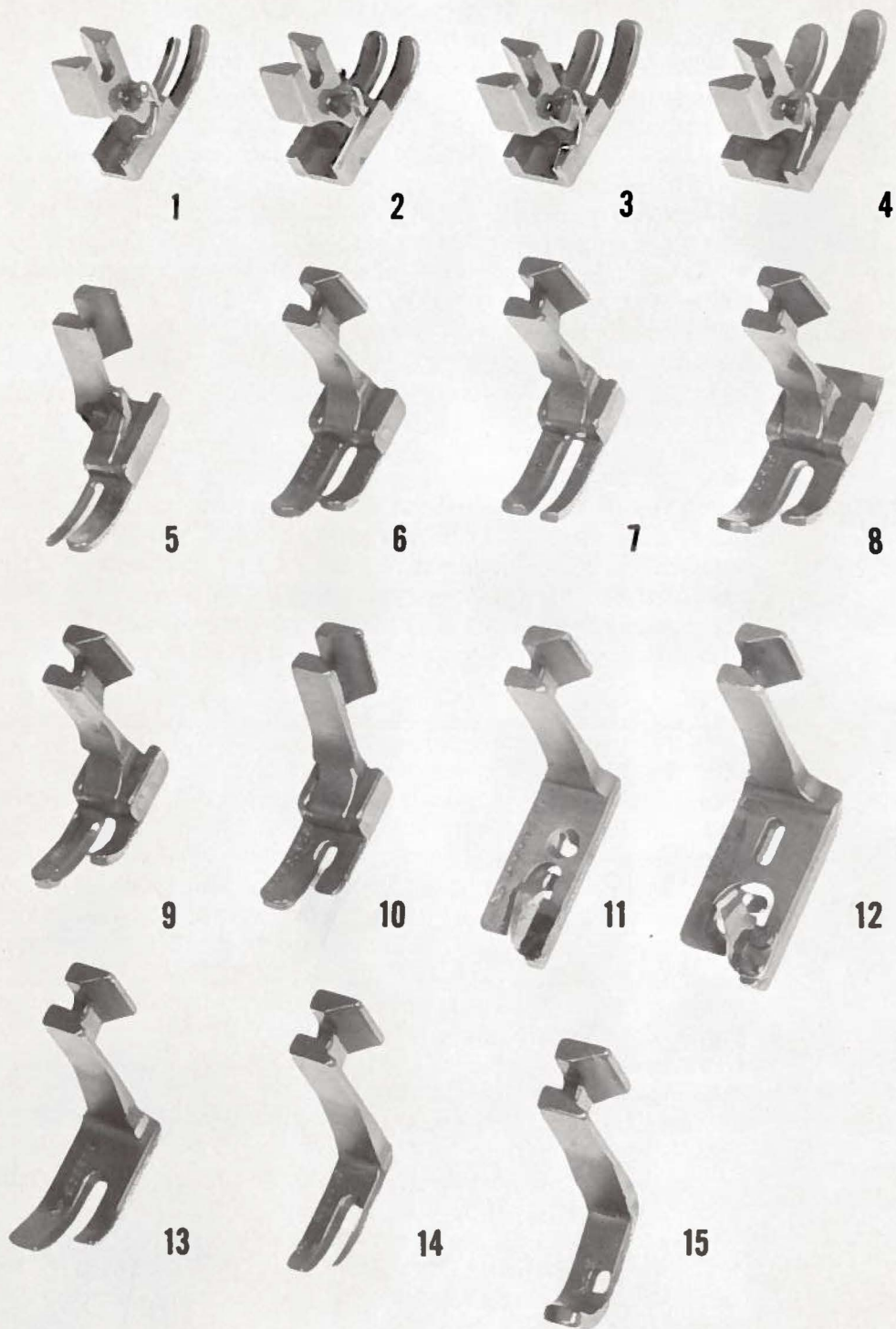


Ref. No.	Part No.	Description	Amt. Req.
1	29474 G	Rotating Hook Assembly -----	1
2	61413 E	Bobbin Case Assembly -----	1
3	61413 F	Bobbin Case -----	1
4	22564 F	Screw -----	1
5	61413 G	Eyelet -----	1
6	61414 C	Bobbin Case Tension Spring -----	1
7	22716 B	Tension Regulating Screw -----	1
8	22564 E	Screw -----	1
9	61216	Bobbin Case Latch Hinge Pin -----	1
10	61415 A	Bobbin Case Latch Lever -----	1
11	22564 E	Stop Screw -----	1
12	61216 N	Bobbin Case Latch Spring -----	1
13	61415	Bobbin Case Latch -----	1
14	61212	Bobbin -----	1
15	61407 B	Hook, Thread Deflector, Thread Retainer and Bobbin Case Holder Assembly -----	1
16	61414	Bobbin Case Holder -----	1
17	61407 C	Hook, Thread Deflector and Thread Retainer Assembly -----	1
18	22716 A	Screw -----	4
19	61210 B	Hook Thread Deflector -----	1
20	61208 B	Rotating Hook -----	1
21	22569 H	Set Screw -----	3
22	22716 H	Screw -----	3
23	61411 A	Hook Thread Retainer -----	1



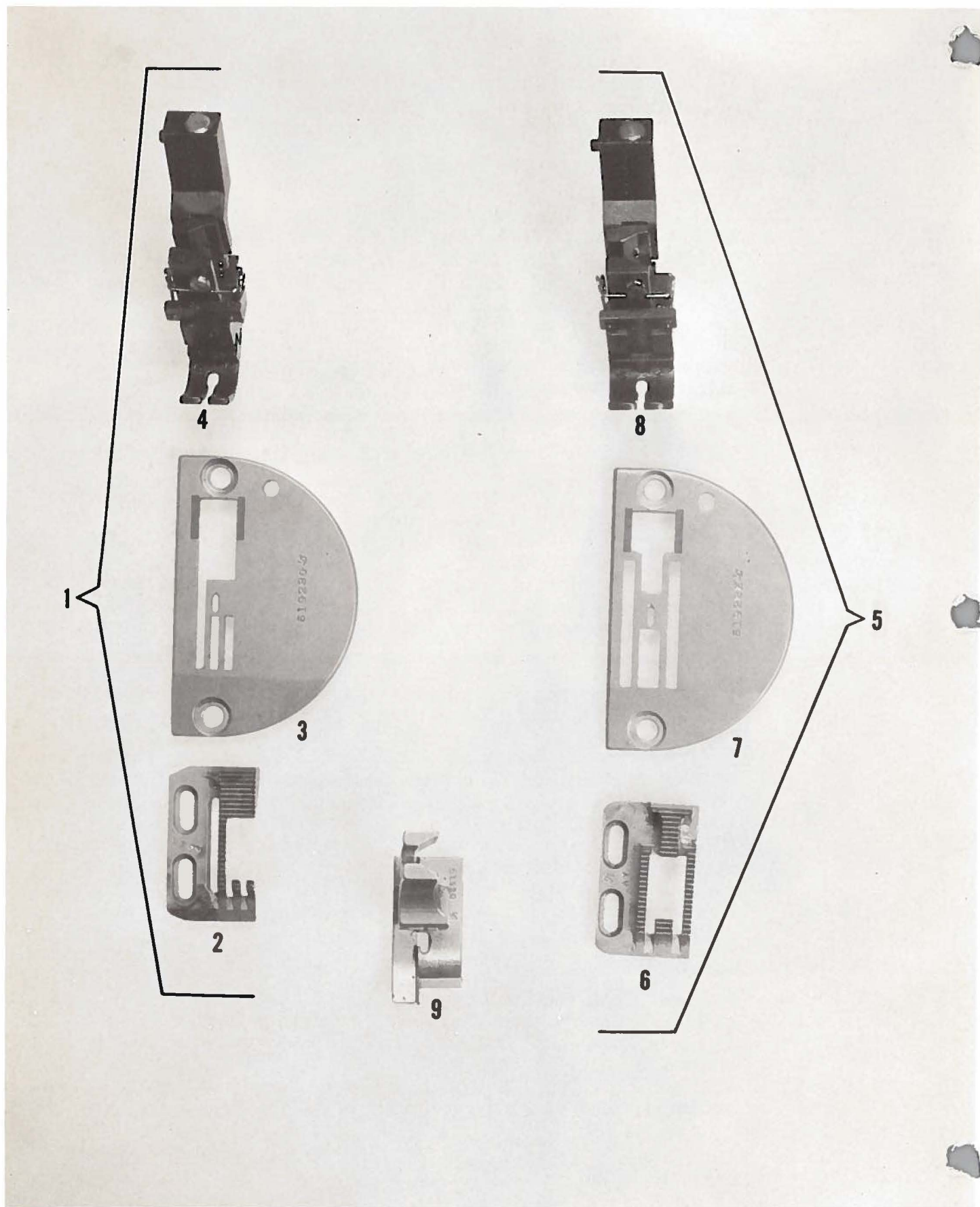
PRESSER FEET FOR 61900 A & B

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
1	61920 M	Presser Foot, hinged bottom, hinge pin set back 1/8 inch more than standard, tilt adjusting screw in shank, return spring on side, bottom 1/2 inch wide over-all, for use on wash and wear material. For Style Nos. 2 B, 22, 31 A, 33, 35.
2	L391 A	Presser Foot, hinged bottom, tilt adjusting screw in shank, bottom 15/32 inch wide over-all. For Style Nos. 80, 82.
3	61420 BT	Presser Foot, hinged bottom, tilt adjusting screw in shank, bottom 7/16 inch wide over-all. For Style Nos. 5, 18, 20 A, 25, 29, 37.
4	61920 C	Presser Foot, hinged bottom, tilt adjusting screw in shank, bottom 17/32 inch wide over-all, for plain seaming and edging operations on medium to heavy weight work. For Style Nos. 11, 18 A.
5	L393 A	Presser Foot, hinged bottom, tilt adjusting screw in shank, bottom 17/32 inch wide over-all, for use with right angle binder. For Style Nos. 79, 81.
6	61420 H	Presser Foot, hinged bottom, tilt adjusting screw in shank, bottom 7/8 inch wide over-all, for attaching sleeve facings to shirts. For Style No. 86 A.
7	L129 A	Presser Foot, hinged bottom, tilt adjusting screw in shank, bottom 7/8 inch wide over-all, flat bottom with guide on left hand side of toe, for facing operations. For Style No. 86.
8	61420 AP	Presser Foot, hinged bottom, high turned up toe with notch on right side, bottom 5/8 inch wide over-all. For Style No. 31.
9	61220 K	Presser Foot, hinged spring bottom, bottom 3/4 inch wide over-all, for facing operations. For Style Nos. 78, 85.
10	61920 F	Presser Foot, hinged spring bottom, bottom 17/32 inch wide over-all, step on left side of toe, for shoulder joining on shirts. For Style No. 6.
11	L377 A	Presser Foot, hinged bottom, 3/32 inch wide groove in bottom, bottom 15/32 inch wide over-all, for piping operations. For Style No. 84.
12	L310 A	Presser Foot, hinged bottom, bottom relieved to the right and in back of needle hole, bottom 9/16 inch wide over-all, for hemming operation where turn is required. Similar to 61420 BN except lengthened needle hole. For Style No. 19.
13	61920 J	Presser Foot, hinged bottom, split bottom with yielding section on right side, bottom 1/2 inch wide over-all, for setting pockets and edge stitching operations. Similar to 61420 A except lengthened needle hole. For Style Nos. 7, 9, 13, 14.
14	61420	Presser Foot, hinged bottom, split bottom with both sides yielding, bottom 17/32 inch wide over-all, for second operation of attaching collars to shirts. For Style No. 24.
15	L484 A	Presser Foot, hinged bottom, split bottom with yielding section on left side, bottom 1/2 inch wide over-all, for edge stitching operations. Similar to 61420 B except lengthened needle hole. For Style Nos. 7 B, 21.
16	L471 A	Presser Foot, hinged bottom, split bottom with yielding section on left side, bottom 17/32 inch wide over-all, for edge stitching operations. Similar to 61320 AH except lengthened needle hole. For Style Nos. 7 A, 9 A.
17	L347 A	Presser Foot, rigid bottom, split bottom with yielding section on right side, 1/32 inch margin, bottom 11/32 inch wide over-all, for edge stitching operations. For Style No. 83.



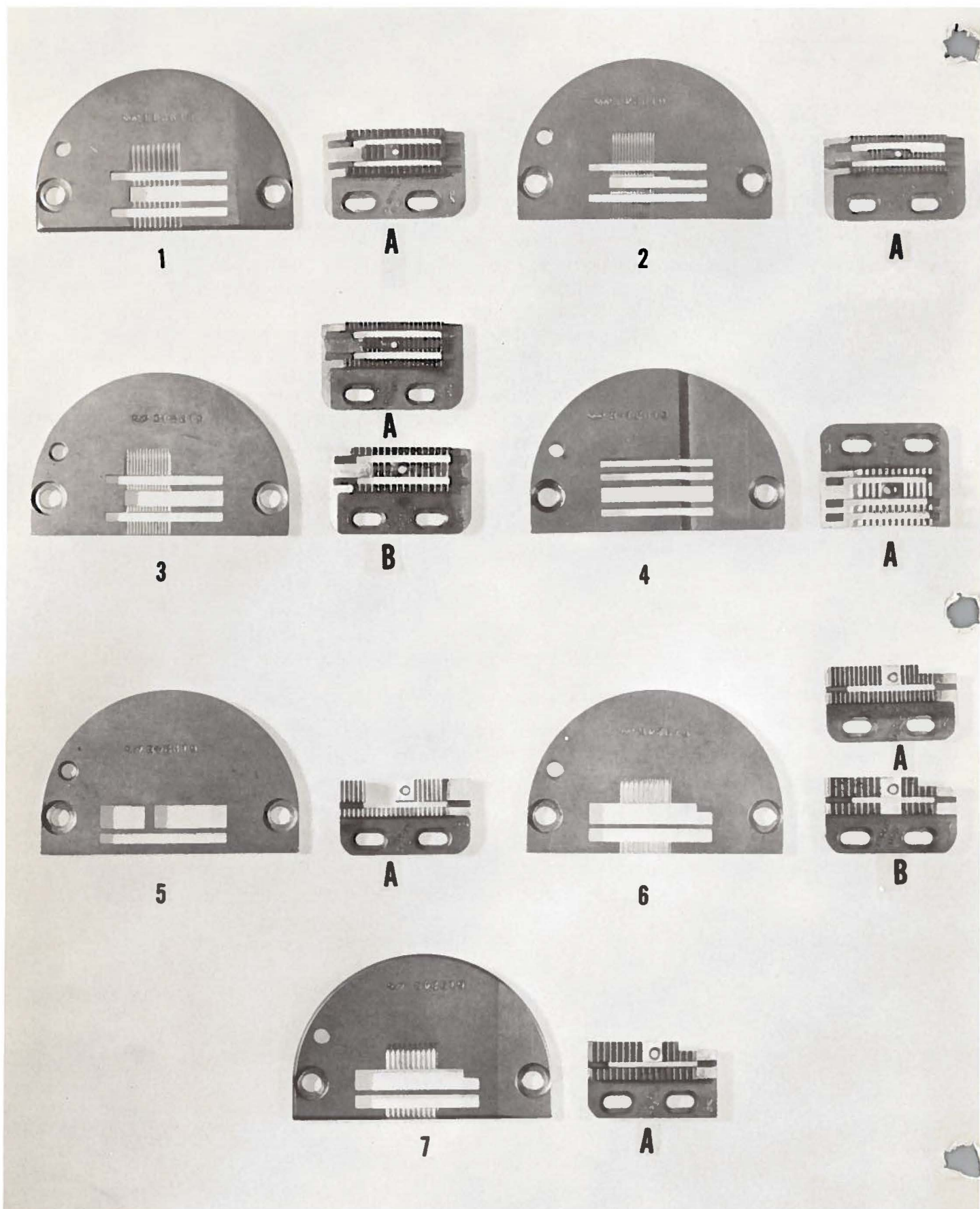
PRESSER FEET FOR 61900 A & B

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
1	61420 BY	Presser Foot, hinged bottom, spring on left side for raising toe, 1/8 inch margin to right of needle, bottom 11/32 inch wide over-all, for sewing on wash and wear material. For Style No. 36 A.
2	61920 L	Presser Foot, hinged bottom, tilt adjusting screw in shank, spring on left side for raising toe, 1/4 inch margin to right of needle, bottom 1/2 inch wide over-all, for sewing on wash and wear material. For Style Nos. 1, 21 B, 30, 38.
3	61420 BV	Presser Foot, hinged bottom, tilt adjusting screw in shank, spring on left side for raising toe, 1/4 inch margin to right of needle, bottom 1/2 inch wide over-all, for sewing on wash and wear material. Similar to 61920 L except toe longer in front. For Style No. 36.
4	61420 BU	Presser Foot, hinged bottom, tilt adjusting screw in shank, spring on left side for raising toe, 5/16 inch margin to right of needle, bottom 5/8 inch wide over-all, for sewing on wash and wear material. For Style Nos. 21 C, 23.
5	61920 N	Presser Foot, hinged bottom, tilt adjusting screw in shank, 7/64 inch margin to left and 1/4 inch margin to right of needle, bottom 23/64 inch wide over-all, for attaching pants flies and zippers. For Style No. 17.
6	61920 A	Presser Foot, hinged bottom, spring under shank for raising toe, 1/4 inch margin to right of needle, bottom 17/32 inch wide over-all, for plain seaming and edging operations. For Style Nos. 10, 12 A, 15, 28 A, 30 A.
7	61920 B	Presser Foot, hinged bottom, spring under shank for raising toe, 3/16 inch margin to right of needle, bottom 7/16 inch wide over-all, for plain seaming and edging operations. For Style Nos. 3, 4 C, 8, 26, 27, 28, 34.
8	L475 A	Presser Foot, hinged bottom, spring under shank for raising toe, 1/4 inch margin to right of needle, bottom 17/32 inch wide over-all, for plain seaming operations. For Style Nos. 2, 3 A, 10 A, 12, 21 A, 23 A.
9	L440 A	Presser Foot, hinged bottom, spring under shank for raising toe, 13/64 inch margin to right of needle, bottom 15/32 inch wide over-all, for plain seaming on light weight material. For Style Nos. 2 A, 5 A, 20 B.
10	L447 A	Presser Foot, hinged bottom, 13/64 inch margin to right of needle, bottom 15/32 inch wide over-all, for plain seaming on light weight material. For Style Nos. 16, 32.
11	L460 A	Presser Foot, rigid bottom, for producing a 1/8 inch hem. For Style No. 76.
12	L427 A	Presser Foot, rigid bottom, for producing a 5/32 inch hem. For Style No. 77.
13	61320 P	Presser Foot, rigid bottom, 13/64 inch margin to right of needle, bottom 1/2 inch wide over-all. For Style Nos. 4 A, 12 B, 20.
14	61420 R	Presser Foot, rigid bottom, 3/32 inch margin to right of needle, bottom 5/16 inch wide over-all. For Style No. 4 B.
15	61927 A	Presser Foot, rigid bottom, 1/16 inch margin to right of needle, bottom 17/64 inch wide over-all. For Style No. 4.



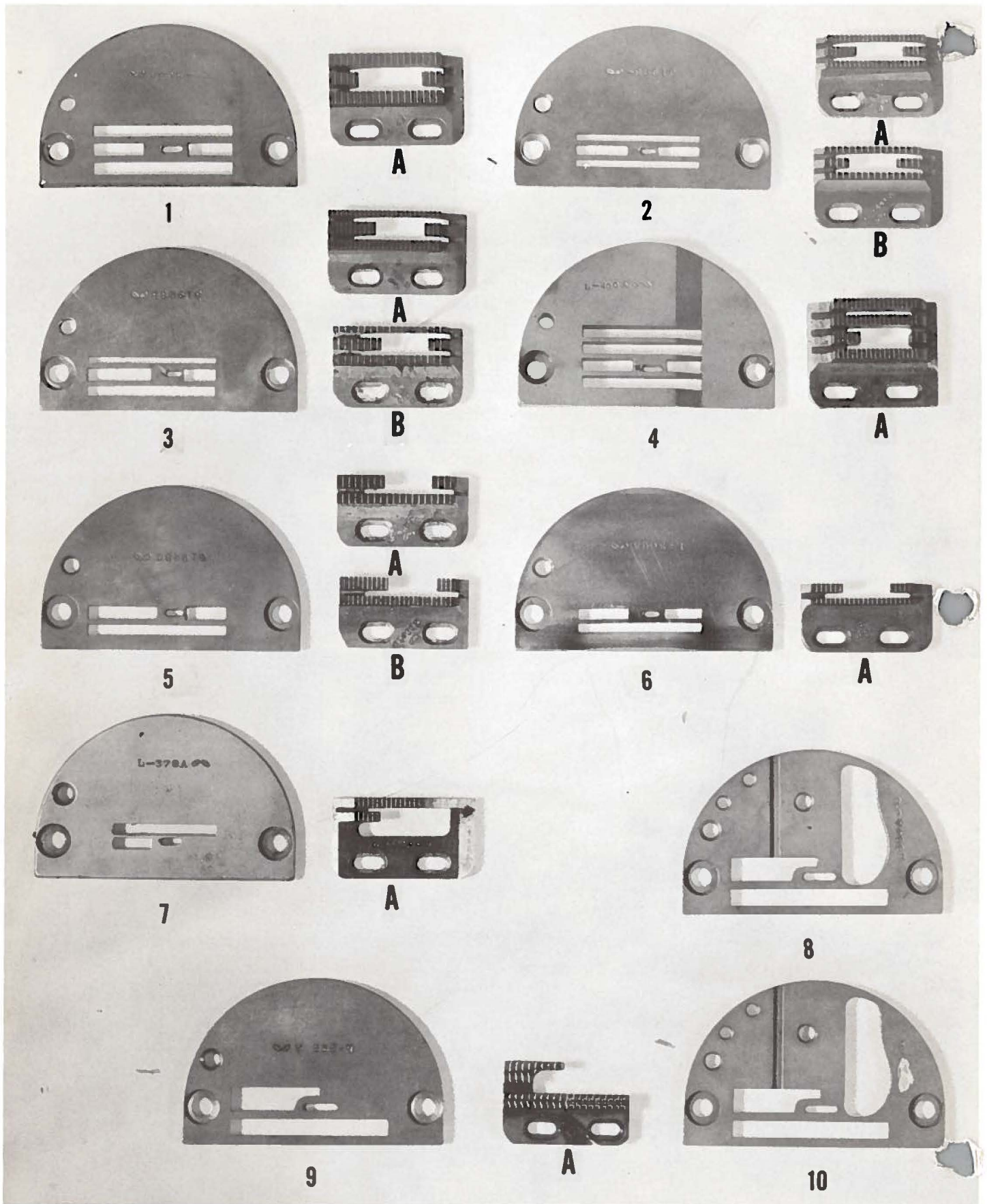
PRESSER FOOT AND AUTOMATIC CHAIN CUTTER ASSEMBLIES

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
1	29480 CM	Automatic Chain Cutter Assembly, with narrow cutter, 7/32 inch margin to right of needle, consists of one each Nos. 61920 G, 61926 G, 61928 G. For Style No. 88.
2	61926 G	Feed Dog, marked "BB", 22 teeth per inch.
3	61928 G	Throat Plate, .063 inch wide needle slot and .125 inch thick. For use with Feed Dog No. 61926 G on Style No. 88.
4	61920 G	Presser Foot, hinged compensating bottom, with chain cutter, 7/32 inch margin to right of needle, bottom 7/16 inch wide over-all. For Style No. 88.
5	29480 CN	Automatic Chain Cutter Assembly, with wide cutter, 9/32 inch margin to right of needle, consists of one each Nos. 61405 AC, 61920 K, 61928 K. For Style No. 89.
6	61405 AC	Feed Dog, marked "AV", 22 teeth per inch.
7	61928 K	Throat Plate, .063 inch wide needle slot and .125 inch thick. For use with Feed Dog No. 61405 AC on Style No. 89.
8	61920 K	Presser Foot, hinged compensating bottom, with chain cutter, 9/32 inch margin to right of needle, bottom 19/32 inch wide over-all. For Style No. 89.
9	61920 D	Presser Foot, hinged bottom, split bottom with yielding section on left side, 1/32 inch margin to left of needle, bottom 5/8 inch wide over-all, for shoulder joining, sleeve facing and similar operations on sport and dress shirts. For Style No. 87.



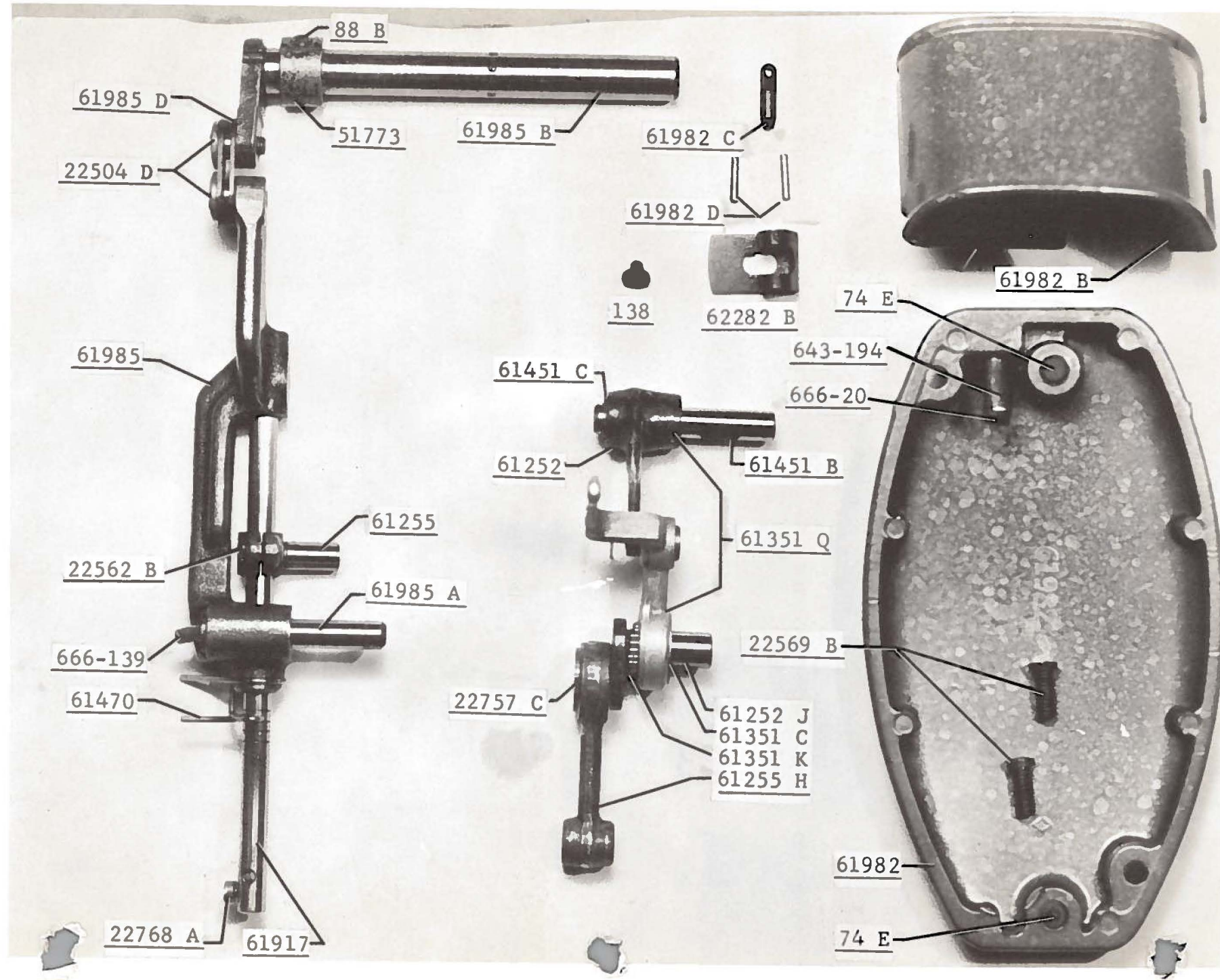
THROAT PLATE - FEED DOG COMBINATIONS FOR 61900 A & B
NEEDLE HOLE IN FEED DOG

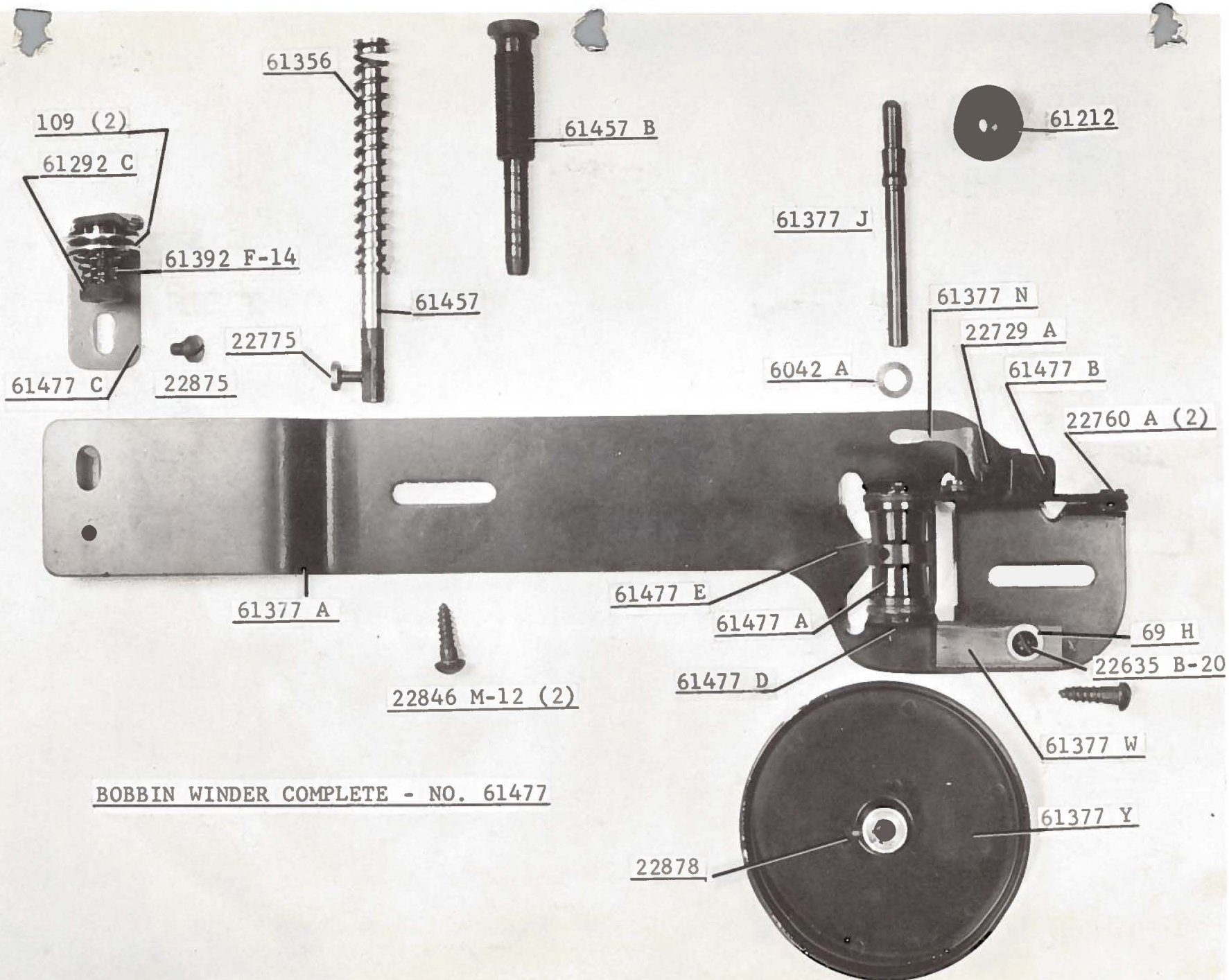
<u>Ref.</u>	<u>Part No.</u>	<u>Description</u>
1	61924 K	Throat Plate, .125 inch thick, beveled at front and serrations on top cut 20 teeth per inch. For use with Feed Dog No. 61905 K-073 or 61905 K-083 on Style Nos. 12, 12 A, 12 B and 24.
1A	61905 K-073	Feed Dog, 16 teeth per inch, .073 inch diameter needle hole.
	61905 K-083	Feed Dog, 16 teeth per inch, .083 inch diameter needle hole.
2	61924 J	Throat Plate, .085 inch thick and serrations on top cut 32 teeth per inch. For use with Feed Dog No. 61905 J-063 on Style Nos. 8, 9, 9 A, 16, 29 and 38.
2A	61905 J-063	Feed Dog, 22 teeth per inch, .063 inch diameter needle hole.
3	61924 C	Throat Plate, .085 inch thick and serrations on top cut 32 teeth per inch. For use with Feed Dog No. 61905 F-063 on Style No. 6 and with Feed Dog No. 61905 C-073 or 61905 C-083 on Style Nos. 10, 10 A, 11 and 26.
3A	61905 F-063	Feed Dog, 22 teeth per inch, .063 inch diameter needle hole.
3B	61905 C-073	Feed Dog, 16 teeth per inch, .073 inch diameter needle hole.
	61905 C-083	Feed Dog, 16 teeth per inch, .083 inch diameter needle hole.
4	61924 H	Throat Plate, .203 inch thick at back and .109 inch thick at front. For use with Feed Dog No. 61905 H-063 or 61905 H-083 on Style No. 78.
4A	61905 H-063	Feed Dog, 16 teeth per inch, .063 inch diameter needle hole.
	61905 H-083	Feed Dog, 16 teeth per inch, .083 inch diameter needle hole.
5	61924 B	Throat Plate, .085 inch thick. For use with Feed Dog Nos. 61905 B-063, 61905 B-073 or 61905 B-083 on Style Nos. 5 and 5 A and with Feed Dog No. 61905 B-063 only on Style No. 15.
5A	61905 B-063	Feed Dog, 22 teeth per inch, .063 inch diameter needle hole.
	61905 B-073	Feed Dog, 22 teeth per inch, .073 inch diameter needle hole.
	61905 B-083	Feed Dog, 22 teeth per inch, .083 inch diameter needle hole.
6	61924 E	Throat Plate, .085 inch thick and serrations on top cut 20 teeth per inch. For use with Feed Dog No. L345 A on Style No. 25 and with Feed Dog No. 61905 E-073 or 61905 E-083 on Style Nos. 13, 20, 20 A, 20 B, 28 and 28 A.
6A	L345 A	Feed Dog, 22 teeth per inch, .063 inch diameter needle hole.
6B	61905 E-073	Feed Dog, 16 teeth per inch, .073 inch diameter needle hole.
	61905 E-083	Feed Dog, 16 teeth per inch, .083 inch diameter needle hole.
7	61924 G	Throat Plate, .125 inch thick, beveled at front and serrations on top cut 20 teeth per inch. For use with Feed Dog No. 61905 G-073 or 61905 G-083 on Style No. 14.
7A	61905 G-073	Feed Dog, 16 teeth per inch, .073 inch diameter needle hole.
	61905 G-083	Feed Dog, 16 teeth per inch, .083 inch diameter needle hole.

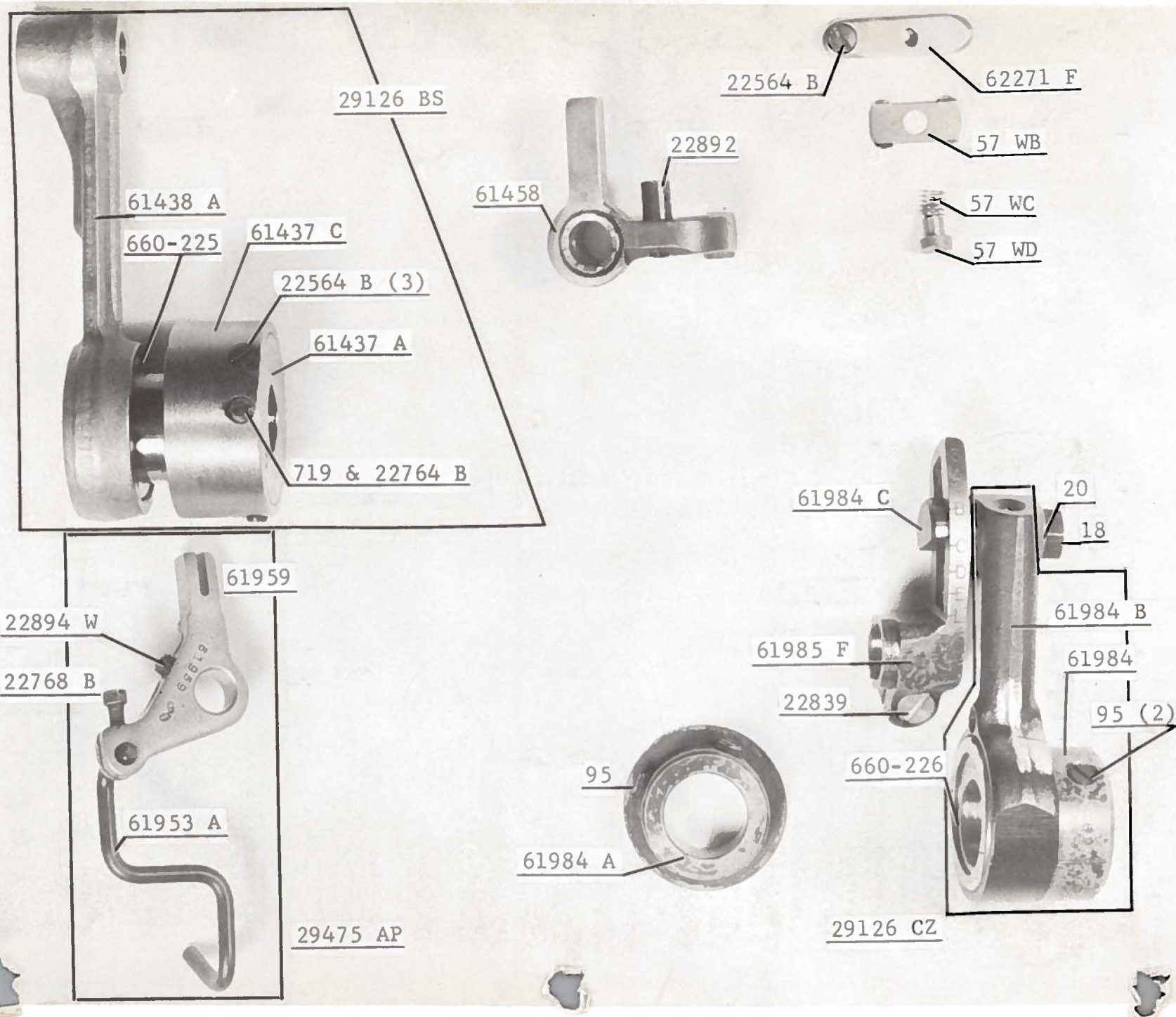


THROAT PLATE - FEED DOG COMBINATIONS FOR 61900 A & B
NEEDLE HOLE IN THROAT PLATE

<u>Ref.</u>	<u>Part No.</u>	<u>Description</u>
1	61928 H	Throat Plate, .073 inch wide needle slot and .125 inch thick. For use with Feed Dog No. L464 A on Style Nos. 23 and 23 A.
1A	61926 H	Feed Dog, 16 teeth per inch.
2	61928	Throat Plate, .053 inch wide needle slot and .085 inch thick. For use with Feed Dog No. L441 A on Style No. 34 and with Feed Dog No. 61926 on Style Nos. 3, 3 A, 7, 7 A, 7 B, 18, 18 A, 19, 30, 30 A, 31, 31 A, 32 and 77.
2A	L441 A	Feed Dog, 16 teeth per inch.
2B	61926	Feed Dog, 22 teeth per inch.
3	61928 B	Throat Plate, .053 inch wide needle slot and .085 inch thick. For use with Feed Dog No. 61926 D on Style Nos. 1, 2, 2 A, 2 B, 17, 37 and 87, and with Feed Dog No. 61926 C on Style Nos. 21, 21 A, 21 B, 21 C, 22, 27, 36 and 36 A.
3A	61926 D	Feed Dog, 22 teeth per inch.
3B	61926 C	Feed Dog, 16 teeth per inch.
4	L400 A	Throat Plate, .063 inch wide needle slot, .226 inch thick at back and .109 inch thick at front. For use with Feed Dog No. L401 A on Style Nos. 85, 86 and 86 A.
4A	L401 A	Feed Dog, 22 teeth per inch.
5	61928 C	Throat Plate, .053 inch wide needle slot and .085 inch thick. For use with Feed Dog No. 61926 E on Style No. 33 and with Feed Dog No. 61926 F on Style No. 35.
5A	61926 E	Feed Dog, 16 teeth per inch.
5B	61926 F	Feed Dog, 22 teeth per inch.
	61928 A	Throat Plate, .053 inch wide needle slot and .085 inch thick. For use with Feed Dog No. 61926 A on Style Nos. 4, 4 A, 4 B, 4 C, 76 and 83.
6A	61926 A	Feed Dog, 22 teeth per inch.
7	L378 A	Throat Plate, .063 inch wide needle slot and .085 inch thick. For use with Feed Dog No. L379 A on Style No. 84.
7A	L379 A	Feed Dog, 22 teeth per inch.
8	L394 A	Throat Plate, .073 inch wide needle slot and .085 inch thick. For use with Feed Dog No. 61926 B on Style No. 79.
9	L392 A	Throat Plate, .073 inch wide needle slot and .085 inch thick. For use with Feed Dog No. 61926 B on Style No. 80.
10	L429 A	Throat Plate, .053 inch wide needle slot and .085 inch thick. For use with Feed Dog No. 61926 B on Style Nos. 81 and 82.
10A	61926 B	Feed Dog, 16 teeth per inch.







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